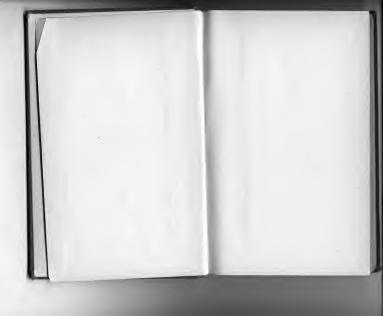


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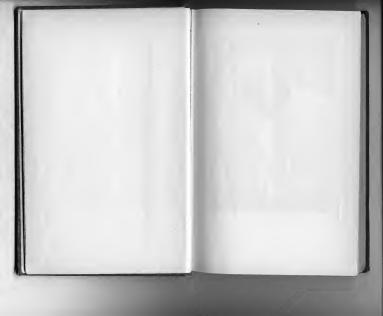


University of Wisconsin

Fy. 7



TYPOPHILE CHAP BOOKS: XIII
A HALF-CENTURY OF TYPE DESIGN
AND TYPOGRAPHY
VOLUME ONE





GOUDY - CRAFTSMAN

HALF-CENTURY OF CYPE DESIGN AND TYPOGRAPHY 1895-1945

FREDERIC W. GOUDY



VOLUME ONE

NEW YORK · THE TYPOPHILES

MCMXLVI

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THESE PAGES ARE

PRESUMPTUOUSLY BUT AFFECTIONATELY
DEDICATED TO
BRUCE ROGERS

A CORDIAL AND GRACIOUS FRIEND WHO,
FOR MANY YEARS, HAS BEEN
THE AUTHOR'S
EXEMPLAR AND CONSTANT INSPIRATION

2000 2

ACKNOWLEDGMENTS THE author thanks Paul A. Bennett for his

painstaking help in the preparation of the text and many helpful suggestions in the making of this Chap Book; Peter Beilenson for seeing the book through the press; and the Lanston Monotype Machine Company for furnishing specimens of the types designed for the Company and some of the types reproduced by it under a royalty agreement with the author. He wishes also to thank the American Typefounders Company for furnishing specimens of the types designed by the author which the Company produced. He thanks also Howard Coggeshall and many other printer friends, who own those types of which the matrices were destroyed by the Village Foundty fire, for furnishing specimens for this record. To George L. McKay he is indebted for the accompanying checklist of the author's books, articles and fugitive pieces.

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PROLOGUE

This writing of these simple annals of a crafisman has been in the main a labor of love. I cannot refrain from expressing a degree of pride in the accomplishment of such a considerable volume of work as is here presented, and my conscience fears neither the accusing fingers of the ghosts of past designers nor an accusation of plazairism by the living.

In writing the book I have had two purposes in mind, neither of which is an egosticial desire to exploit my own work, nor indeed to set down here anything more than the plain, simple faces of my work as a type designer. My first purpose is to fix unmistakably the paternity of the types themselves, since several of my designs have already been credited in error to others, and my second is to test it can be already been considered to the control of the c

I am under no illusions as to what I have attempted to do, and while possibly some of my types may now seem a waste of time and effort and macerial, at the time of their creation they presented problems I whiled to solve. No one attains the mountain peak by a single leap, but rather step by seep: my type work has been just as simple as that, one design, then another, always striving, always hoping that each new easy would better the designs.

which preceded it.

As a traditionalist I have taken the essence (as I saw it) of the early craftsmen's work to intensify my own handicraft; but I insist that I have not allowed

myself to be "enalwed by the work of bygone days," no have a lateruped to impose on my own productions the superficialities of the past. "I have never marched in the wake of the latest movements in ope design, nor have I been seduced into following the simy crait of 'art nouveat." I passed cerve design I made through the refining fire of study and research, and crusted that the result might beat the stamp of reason. The vagaries of the faddies have never had even a casual interest from re. I have emis-deavored always to grounder though offer the faddies have not been a casual interest from re. I have emis-deavored always to grounder thought of definition for the control of the stamp of

fanassic exhibition of self-conscious preciosity. With little endition and even less literary skill, I have rised to present my story in an interesting manner, although I fear it can have little linterest save to the few who care for type, typography, craftsmanship, and the like. I have plans for more work-rot stop now would probably mean the end of life itself. I ask only that is may be said of me too, as it was said of William Morris, that "he sought to do good work within the limits of his own craft."

FREDERIC W. GOUDY

Deepdene Marlboro-on-Hudson, New York October 5, 1944

A LIST OF GOUDY TYPES

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A HALF-CENTURY OF TYPE DESIGN AND TYPOGRAPHY

INTRODUCTION

When I decided to write about the types I have distinct since 1806, my incention was to do little more than to prepare a simple, straightforward, more or less chronological list with brief notes about the facts of their making. But, as I have said in the preface to my Typologica, "who, once having begun a book, can resist its own invitations—to quoter, to comment, to ponder and amplify?" And that is exactly what has happened bere.

A number of years ago I realized that the history of my first seventeen or eighteen types had never had serious attention; the greater part of the drawings and sketches for these early attentions had been been and sketches for these early attentions had been being in the fire which, on January 10, 1908, wiped our my printing follice and studio in the Parker Building, on Fourth Avenue at Ninecenth Street, New York City, Jeaving only records of odds and ends at our

anartment on West 117th Street

By taking these meager relies, adding the bits of information that came to me now and then regarding these types, the faces and incidents of their making which remained in memory. I began to prepare notes regarding each type and, as fully as possible, to add information as new matere came to light. I had not at that time any definite idea of the use I might make of these notes not in fact any reason for them, except to preserve the facts still fresh in recollection.

The property of the preserve of the fact still fresh in recollection material I, would draw on them. In the preserve of the fact when the fact is the preserve the fact with the preserve the preserve the preserve the fact with the preserve the fact with the preserve the fact with the preserve the preserve the fact with the preserve the pres

they remained simply a part of my store of material to use for talks, magazine articles, etc.

for the fall of 1524. In response to an invitation from the Typophiles. I began the serious preparation of the present Chap Book. After writing some thirty or more pages of manuscript I was taken ill and work on it of course stopped. During a period of slow convalenced reviewed in memory. It in a property arrange over the property arrange overton incorprise, and present, or those who know me only by my work, something also of my aims and ambitions.

For myself personally I do not believe there are any hidden springs I may intellectual development that a psychostopic may intellectual development and a psychostopic political springs of a career which began most ensually. I have never thought of my work other than as the straighteaway, everyal work of the shopp, always striving to do each separate job as well as I could, and sativiting also to do the next job, it possible.

could, and striving and to do the course of almost half a century. I maintain that for the greater portion of my words at earning that for the greater portion of my words, the have tried also to add something of myself. And yet, while adding that something, the support heady expenditude of the property of the propert

It was never among the dreams of my youth that I, would become a writer of sorts, or as has been said "the most profile designer of types of all time," nevertheless it some of great satisfaction to me that during my lifetumes of my type creations have enjoyed a popularity never accorded some of their designer, or their designer of the rate of their designer.

And since this introduction is in a sense an unburdening of iny soul, I am constrained to acknowledge here that I have always deplored the format the first real recognition of my types came for the English writer and English printers, instead of from printers or writers in my own fatherland, and that the acceptance of my types here came only long after their earlier acceptance in English.

It has been my great sorrow too, that I never had a college or university training, a sorrow tempered however by the fact that a college and two universities have honored me with doctorates for my work in type design.

The idea that a designer of types might write a critical commentary on his own work may seem strange. It is unusual, of course, but after all, why not? Who should know better the sources from which his work springs, the influences of its development, the aims and ideals which inspired it, and its excellences or its shorternming).

In my own case, many articles about me and my work have appeared, a few good—some indifferent. Almost all of them contain slips of the per, most of them recount obvious facts regarding the types themselves, but seldom get into the record the vicissitudes and the frems seemingly of little account, that seemed merely to serve their turn, but which prob-

ably influenced the course of life itself.

It seems difficult for biographers to agree on the place of my birth, a face which never lass been a secret in any sense of the word. They persist or crediting various rowns, in spite of definite information as to the correct place—Bloomington, Illinois—though they usually get the date, March 8, 1865,

correct.

I shall not attempt a complete review of my life, contenting myself with a brief statement of my arritest recollections of any art aspirations or incidents that seem to me to have a bearing on the work lave made my own, confining the account as far as I can to those matters in relation to my own type-orable offspring.

I have always felt that an autobiography, usually commonplace, is too often an expression of one sort of gotism which I would never artempt, and so what I set down here of an autobiographical nature is intended merely to present those details of a somewhat checkered career which have to do with the record of my work.

As a student of printing, of type design and the Mas a student of printing, of type design and the work of the early designers. I have sized with availity upon area might have been, their methods of months and particularly their viewpoints regarding their own work. Therefore I feel that what I say here may interest students in later years, as presenting certain facts regarding my own work that are exhibited in the faces of the actual types—facts of which probably I can speak better than another.

My father was a school teacher, here a superintendent of city schools, and a county synerheneoden of schools when he died. He had been admitted to the har, and at one time was pluge of the Probase Court. He was the son of a farmer, and was born in a counry village in Ohio-Yellow Springs, now the seat of Antioth College. As a hoy he was the schoolmase of a boy who have achieved great distinction in political and journalistic life—the law. Whitelaw the school of the property of the school of the test, and all life that a number of brothers and seat time in their lives, one brother become the same and immediate of schools for Nchesska.

I have said that I never heard of anyone in our family who ever followed printing as a carft, or showed any artistic tendencies. But when I was only ten years of age I was able to make cerelizable peared topies of wood-engravings found in the magazines of the 'yo's, and strangley enough, after copying one of these carefully, I could make a good facinitie of its from memory. But as I remember, any oretities instinct as this time seemed absolutely lacking in my artistic make.or

In 1876, the year of the great Centennial Exposition at Philadelphia, we were living in Bloomington, the little city in Illinois where I had been born eleven years earlier. This particular year sticks out in my memory as the beginning of my art career.

The City Courthouse occupied a square formed by two north-and-south and two east-and-west streets. Surrounding the Courthouse grounds was a stone curb, maybe a foot or so high. At the southeast corner of the square, one hor summer afternoon, I came across a man sitting just inside the curb on a camp stool, under a large umbrella. In front of him was an ordinary kitchen table on which was fastened a simple wooden contraption with which he was outlining, on paper fastened under it, the enlarged contours of a photograph. It was the first time I had ever seen a pantograph. At one place it carried a point, at another was affixed a pencil or crayon, and as the man guided the point around the outlines of the photograph, the pencil duplicated roughly the movements of the point and reproduced on the paper the lines traced by the point; to these outlines he later added shading and modeling free-hand.

I watched him as the picture developed, entranced. Seeing my interest, he suggested that I, too, could do it. The wonder of it! I could not tear myself away. As I have said, at this time I was already attempting to copy pictures and here was a sure means at hand. How to get one of these wonderful affairs? The price was twenty-five cents-this I knew because the artist sold several right under my very nose. It occurred to me that the errand on which I had been sent was still unperformed and I began to wonder what might happen on my delayed return home. I don't recall that anything serious did happen, but evidently my enthusiastic description of the apparatus, and my plea for the twenty-five cents, won over an obdurate parent-twenty-five cent shinplasters were real sums in those days. Soon I was back to the corner where the artist still was demonstrating his art and wares; the shin-plaster and pantograph exchanged hands. The passage of light through space is a synonym for speed, but I was a serious competitor in getting my new treasure home. With what pride I demonstrated its capabilities to my father and mother!

Several years ago, while driving from New York or Chicago, I suggested to my wife that we devour and take in Bloomington, where I would show her the cottage on East Jefferson Street where II was born. I ddin't, however, as the house itself had disappeared; but I did find the site, and also I was able to point our proudly the place on the scene curb to point our proudly the place on the scene curb

A year or two later we moved to Macomb, Illinois, where there we many potteries, mostly making the simpler things like jugs, Jars, crocks, flower poet, etc. I used frequently to watch the potter as this whitling wheel driven by digs of his foot on a treadle, a batch of wet clay on the revolving table with which he would "throw" a jug, then attach a handle, and set it sadde to dy and gate before burning. Even in those youtful days handleraft had a flashmated for me. I watched the potter just as I had a fashmated for me. I watched the potter just as I had a fashmated for me, and the state of the potter just as I had a fash as a fash as a fash as a fash as for the state of the me.

In Bloomington, when I was eleven years of age, an old lady used to get from this chair factory the wooden frames for chair seats, drilled around the edges with holes in which to insert the long strips of cane which, when woven, formed the seat. She offered to instruct any of us young fellows how to "cane" a chair in return for two completed sears done for her—which he, of course, would turn into the factory for whatever they paid for such work. Under her instruction "caned" two sears for her, adults for the displayed for our own home and others the neighbors. Although it is to we three-score years since I cried my hand at it, I believe I am 'cane' a chair today, the processes are so clear in my mind.

When I was about fifteen, we had moved to Buler, Illinois I saw an adverteement of a seroll-saw and lathe offered by the then pour as a seroll-saw and lathe offered by the then pour so how a seroll so the seroll seroll

Incidentally, a few years ago while spending the Incidentally, a few years ago while spending the day with Bruce Rogers, at New Fatriedi. Connection, I was delighted not evident by the secretly like which was the secretly like one which I had worked to the first one of the secret with the first yould years before. If he total to show the got fet have foregreen, but it do have if when I told him of my earlier experience, but to my everlasting credit I did not take advantage of his kind offer.

We remained about two years at Butler and then father was made superintendent of the Shelbyville. Illinois, schools and in 1881 we moved to that interesting little city on the banks of the Okaw. The class of students was unusually good and a number of my school mates I still correspond with and occasionally see. A number of well-known people hail from there: Augusta Cottlow, the pianist, was born there; George R. Wendling, known as the "silvertongued orator," had his start in Shelbyville; Charles Wagner, the impresario, now in New York, and I E. Behymer, for many years impresario in Los Angeles: Robert Root, painter, all hail from Shelbyville. Frank Wendling, the brother of George, was my classmate. He too, could orate with all the gestures of a professional speaker and at the graduation exercises my simple oratorical efforts must have seemed weak and colorless in comparison with his more showy exhibition. He and I were the only boys in a class of ten or twelve

Nell Davis, my first sweetheart, belped me cut more than 3,000 electres out of a marson-colored flock wall-paper. Out of these I formed the ten commandments and other Bible lists, with which the church trustees allowed me to decorate the Presbertian Sunday-School room. They had just had the church painted and the school room papered. I moticed, one morning during the Sunday School class (Nell's mother was in charge of my class), that the school room papered is not class to the school room to the school which the school room papered had been such as the school room part of my class the school room paper school room paper school room to the school room paper school room p

Later on, and quite likely that very Sunday afternoon, I outlined some letters of the alphabet about here indnes high that could be eut our without roo much difficulty. I recall their shapes perfectly, and as Bernard Lewis in his The Nam Shehind the Type, says, they were more or less similar to a later type I made which I called "Ornate." I imagine my recollection of the Shelbyville work may unconsciously have influenced me in the making of Ornate.

The next thing was to get permission to do the work. Probably the fact that I officed to do it without charge was an inducement in part to bring the desired permission. As the treaste and paper boards used for his papering by Mr. Blankinship, who was doing the demander of the propering by Mr. Blankinship, who was doing to the part of the propering by Mr. Blankinship, who was doing to the part of the propering by Mr. Blankinship, who was doing the part of the

The job was simple, but there are an awful lot of letters in the ten commandments. However, I soon developed a technique for cutting them so that all the A's would be similar, and so on with each letter

of the alphabet.

I drew the complete original alphabet, each letter of the proper size, on a sheet of stiff wrapping-paper'

begged from the dry-goods store, the proprietor of which was himself a trustee and member of the church and cognizant of the work I was about to attempt.

This same store at one time had exhibited in one of its show windows a banner of red sareen I had made for a local organization-a polite order of vigilantes to prevent horse stealing (we were a rural community) called the Rosehill Horse Association. That may not be the exact title-strange too, that I shouldn't remember; it was only sixty years agobut I can see in my mind's eye the exact appearance of that banner. It was about 21/2 x 31/4 feet in size. Part of the name I painted in gold letters in a curved line in the upper part, over a painting of a trotting horse which I had copied out of an old type-specimen book, with the balance of the name of the concern in a straight line just below the picture. As the work of a local boy it attracted considerable attentionand some criticism-from the local jeweler who set up as art critic. I had painted the horse in motiona grey horse it was-and of course I didn't make the hoofs of the horse as clear and distinct as they would be shown were the animal standing still. This indistinctness, which I thought suggested movement was the principal point of the jeweler's criticismhe wanted his details clearcut and well defined, otherwise it wasn't are

I previously had designed and lettered a large screen for the only billiard parlor the town afforded. It pleased the proprietor very much until I casually mentioned that I wanted three dollars for it, whereupon his interest wanted. It was this same summer that I exhibited at the County Fair a pencil drawing which I had copied from a wood-engraving in a magazine, and, to my surprise, it brought an award

of three dollars

But to get back to the Sunday School work: after drawing the letters on the thick wrapping paper, I proceeded to cut them out carefully with a sharp knife, using them as templates to outline the letters on the back of the wall-paper. They were reversed. of course, so the letters themselves would be upright when cut out. The magnitude of the work began to strike in at this point. Nevertheless, I cut enough letters for one or two of the commandments, pasted them in position and waited for Sunday's verdict as to the project. The effect must have been pleasing as I was not stopped. Then my friend Nell offered to help me cut out the letters. After the first few attempts she did the work effectively and quickly, making my work much easier and giving me more time to devote to the arrangement of the texts.

After the commandments were put up, the baresor of larger panels formed by wainscoting and
neutron of larger panels formed by wainscoting and
neutron liberturen windows seemed to me to intree treatment and without waiting for permission
to decoate them, I inserted Bible exexs, using also,
in addition to my regular cut-our letters, some ornamental initials I copied out of an old type-specimen
book betrowed from the leading newspaper office.
These I cut out of gilt paper; and for some of the
panels where the arrangement seemed to me to demand a border, I made one by cutting strips of gilt
paper to surround the texts selected.

At the back of the altar platform was quite a large

panel and I concentrated on it, using initials and border lines, to present the Beatchudes. I again varied Sinday's verdict. It seemed to be approval; and I went abead, filling all the available spaces, with the trachers suggesting texts from which I selected the trachers suggesting texts from which I selected the ones that seemed best adapted (and easiest to do) in the spaces presented. I think I must have worked some five or six weeks before findshing the large room.

Just at this time the father of my friend Behymer. a contractor and builder, asked me to go to the little neighboring town of Bethany where he was erecting a church. The church, of course, could not afford real stained-glass windows, but he figured that if the glass were pounced over with white lead, it would give the window a frosted or ground glass effect. I suggested that I could also stencil on each one a simple border design in color that would better simulate the stained-glass effect. This had not occurred to him and he was a bit dubious. So I planned a border and on a large pane of glass which I "frosted" with white paint. I applied the stencil border in blue paint. The effect was good-at a little distance one could almost imagine it actually was stained glass, especially the country layman who maybe had never seen any real stained glass. Mr. Behymer was delighted and I went to Bethany, I had some friends there whom I had visited previously now and then roo-there was a girl named Annie Logan who probably was the real reason for those visits. I arranged to board with her parents; Mr. Logan was a lumber merchant and I paid part of my board and lodging by painting for him a long sign for his business place. After I had finished the "stained-glass" work which tools longer than it should (probably on account of Amile) I returned to Shelbyville and found the church people had in the meantime given my many people had in the meantime given my their preciation of my work in the Sunday school toom, and a little later, after bearing comments of visitors, the trustees instead on giving me another check for revnty dollars.

Strange to say, those letters remained on the walls for over twenty years, when the church was redecorated, a metal ceiling put up and my work obliterated by being painted over. In 1923 or '24 Mr. Robert Ballou, then of Chicago, was writing an article about me for The American Mercury, and Mitchell Kennerley, reading advance proofs of the arricle in which Ballou had mentioned my Shelbyville work, telegraphed to the church people suggesting that if any of my work had simply been covered up, he would pay for any labor necessary to bring it to light so that it might be photographed, and that he would also pay for the restoration of the room. The new painting, however, had so completely ruined my earlier work that it was impossible to restore it for photographing.

It was about this time, 1884, that our local baker low and will be the same on each side of it. I did, using what today would be called a same-serif letter—then it was flown as "block" letter. Terminer clearly that I made each letter the same width and put the same amount of measured space between each. I don't know now bow I made my I's, but possibly the name didn't call for any (I don't emember the name.

of the baker); so maybe I was saved some embarrassment, as it would have been difficult to make an "I" as wide as an "H" and still be much of an "I"

Later that year 1 went out to Dakota territory to join my father who had taken up the real estate business,

By this time I was working with him in the office and frequently lide out for printing some of the numerous blanks we required. These I had printed at a nearby town by a printer who did especially good work for that et a of typographic monstrosities. Even then, nuconsciously, I was developing a flat for the then, nuconsciously, I was developing a flat for the typographic arrangement. I purchased a sort of diatories are the state of the principle of I thougraphy in a time work now the principle of I thougraphy in a time work now. I would bits of printing of the blanks and advertisements we enceded, and which I drew and I tertified.

I spent the next year or two, first in Minneapolis, where I was cashier for a big department store, then in Springfield, Illinois; and finally, in January, 1890, I landed in Chicago.

Since leaving Dakota I had given no thought to typography. My first Chicago job was that of private secretary for a financial broker, who had become acquainted with me through acting as agent for the sale of Dakota farm mortgages negotiated by my father and me. Since he was familifar with some of the layouts I had made, he had me arrange and have printed for him the prospectures of his clients, and in this way I came into contact with several Chicago printers.

I remained with him for some months until I got a position with a real estate firm, a position which I held all through the World's Fair and after. Leaving that office I went from one job to another—one with a book concern which specialized in second-hand

school books.

At this time I really began to be interested in books as books, in terms of their physical appearance. Fortunately, through regular visits to the large hookstore of A. C. McClurg & Co., I became acquainted with George Millard, who was in charge of the rare book department, and his assistant, Mr. Chandler, Millard noticed my interest in certain productions of the then new private presses-Kelmscott, Vale, Eragny, Doves-and he went out of his way to show me the new books from these presses as they came in. Thus I came to know something of them. I studied the types used in them and now and then I would buy a book about books, like Gordon Duff's Early Printed Books, and Alfred Pollard's Early Illustrated Books (which, by the way, I still have). I couldn't afford many, however.

After leaving the second-hand book shop, I had one or two short-lived jobs, and the last one having perered out. I was left more or less (mostly more) on

my uppers. One day I ran into C. Lauron Hooper, an old friend, who asked what I was doing. When I told him "nothing," he immediately offered to heln me get started again, and asked what I would like to do. My occasional work at writing and laying out advertisements came to mind and I said "if I had the money I would start a little printing plant to produce advertising booklets." This, mind you, at a time when I hardly knew which end of a type was the printing end. He said he could furnish a small amount of cash if I would contribute my time. Thus the "Booklet Press" was born, but it almost died aborning, for an early commission from a printing broker required new type and thus put us to considerable expense-while the broker who had ordered the work very kindly collected from the customers the amount due us, but by some curious twist of his mentality didn't think it necessary to pay us any of it. We weathered the blow, however, and continued work. A lucky connection with Stone & Kimball brought us the then new "Chap Book" to print,

We had been recommended to the publishers by my friend W. I tring Ww and this connection, I now realize, brought about 10 move realize, through subout and this connection, I now realize, broughts about my conception of are and literate from the back door, as it were. I learned something from the back door, as it were. I learned something from the back door, as it were. I learned something from the back door, as it were. I learned something factor of the New Heldonism, although I must consult didn't know exactly just what it was all about. Yet, in space of my ingeneracidism. The "Chap Book" pened my eyes to a new world; it brought me into contact through its page with the writers and arrises the though its page with the writers and arrises they

high in the literary firmament. In this way I began my work in that period of transition known as le fin du siecle: I belong to the Beardsley petiod, although actually never a part of it.

Perhaps I may be permitted to interpolate here a quotation from an 1896 magazine which is inconsequential in itself but which, when I came across it while working on the present chronicle, was inter-

esting and almost prophetic to me.

By 856 I had already become interested in typographical maters and bought such books and magazines on the subject as my meager means permitted. Among my accumulations of typographic odds and ends was a little magazine called Poster Love. This was published the world where one would look for a bir of "dilettantism"—Karnas City—and was printed "for ar sudones and later day enhusiass." This particular number is dated September, 1866, and presented articles mostly about the potent who are proposed to the proposed of the proposed of the proting of the proposed of the proposed of the proton of the proto

One article by the publisher about his own "amateur princibop at the Red-Pale" contained this paragraph. "I can be the with what extravagant and appreciation the promoters of a well-known bishot in this frontier rown carried to their printer a copy of the Chap Book, as an pared of things now, pleasing and desirable in Typography." He continued. "Fire! an arteniated of the printing experience of Mr. F. W. Goudy, Chicago, who in connection with Mr. C. L. Hooper, sarred the Camelor Press two or three years ago, which exallishment, I believe, at one time prised the Chap Book. Although totally uninstructed in a set of printing, Mr. Goody root to it and the control of printing, Mr. Goody root to it and the control of considerable success and turned our work of knowledge individuality. As to what Mr. Goody will accomplish as a designer, it is hard to predice. He does not attempt to cover the entire field of design, but confines himself to such special work as initial blocks, aware organization, book covers ent'.

Some twenty years ago I became acquainted with Mr. Singleton personally, although I have since lost track of him. I wonder whether he remembers what he wrote so many years ago, or if he would have come close to the facts had he ventured a prediction!

In the same issue of Poster Lore is recorded the

I finally sold my interest in the little press. When we tool on the "Chap Book" to print; I had decided that "Bookket Press" wasn't a good name for it, considering fix now wider field, and I changed the name to "Camelor Press." After selling my interest in the Camelor Press of Gorge Ledand Hunter, who at that time was the foreign rewrite editor on the Chiego Tribmes, I began looking for other work. I began looking for other work that the camelor press of Gorge Ledand Printers, who had been also been a

And this beings me up to my first attempt at type designing. That it would turn out to be my future profession was not within my wildest dreams.

MY STORY OF THE DESIGNS

CAMELOT [Design No. 1]

WHILE operating the Camelot Press, my asso-ciate C. Lauron Hooper and I had working for us a young man named Berne Nadall. He was employed to set type, but as a type compositor he wasn't much better than myself. He was, however, something of a decorative designer and did the odds and ends of such work we needed. When I left the Press I remembered his work and tried my own hand at design also. For the want of anything to do, since I was as yet unemployed, one evening, in my small bedroom on Michigan Avenue, I idly drew an alphaber of capital letters in pencil, each letter about five-eighths of an inch high; and as letters drawn on paper are useless in themselves, I sent the sheet to the Dickinson Type Foundry in Boston, from which I had earlier purchased type now and then for the Camelot Press. As the drawing took less than an hour to do, I asked if the drawing was worth five dollars; and to my great surprise, in the course of a week or two, a letter of acceptance came enclosing a check for ten dollars!

Later the Foundry added a lower-case to my capitals, but by whom it was drawn I do not know. I

ABCDEFGHIJKLMNOPQ RJTUVWXYZ&.,'::1?-

\$1234567890

first saw the type in use while I was working in Detroit in 1897, and the type is still in occasional use even now. A year or so ago, when I was in Atlanta, I was the guest of my old friend Richard McArthur, at one time the advertising manager for the Barnhart Bros. & Spindler Type Foundry in Chicago. He gave me an early illustrated pamphlet about Camelot which had been issued by the Boston branch, but with some changes in the design. I was very glad to have it, as my copies had been burned in the fire in the Parker Building.

[Design No. 2]

ENCOURAGED by the ready acceptance of my drawings for the "Camelot," a cap font, I attempted another design-this time caps and lower-case. It was an alphabet of slightly inclined letters, not really an italic, as at that time my study of lettering had not reached very far into the traditional side of type design. My work was largely intuitional, if such a term can be applied to type design, and I did not then realize that the "italicness" of a font of type is not a mere inclination of the roman form. but rather that an iralic must exhibit a fundamental character of its own, with a disciplined freedom of drawing and an exuberance not possible (or desir-

able) in the roman forms,

Anyway. I worked diligently at this face, inking in the letters, which were about three or four inches high and drawn on slips of paper, which as I remember were about six by fourteen inches in size. This design too was sent to the Dickinson Foundry in Bosron. A little later it came back with the word that if I cared to make a few indicated changes the foundry would consider its purchase, and asking also that a price be set. The suggested changes were made, but before returning the revised drawings to Boston. I showed them to a new-found friend--Clarence Marder of Marder, Luse & Co., type founders, to whom I had previously sold some drawings for a page of type ornaments. I asked Marder's advice as to the amount I might safely charge Boston for the design and he kindly named a higher figure than I, in

my ignorance of such things, had dared to suggest. Marder liked the design and in substance said, "if Boston didn't take it, Marder, Luse & Co. would." Boston didn't take it, Marder, Luse & Co. would." Boston-did take it and sent a check for the modes sum asked. Whatever became of the drawings I do not know—they never appeared as type. Mayle I do how to shoot. "This was early in 1897.

A "DISPLAY" ROMAN

Mazura's suggestion that he might buy the italic design, if Boston did not, gave me the idea of making another design and offering it to him. At this time I was becoming more and more interested in decorative design, and was reading with avoidity each month the issues of The London Statish, "which showed the work of designers like Harold Nelson, R. Anning Bell, C. T. Voysey, Walter Crane, Aubrey Beradsley, and other English artises, and I soon

learned to recognize their styles.

It never occurred to me then that some day I might actually meet some of these men, as I later did. Frequently, their designs contained lettering. and one of them showed a letter which I thought I might turn into a type. Using it as a basis I made drawings-which I proudly (and hopefully) submitted to Marder. He did not know that upon his decision my landlady would receive what was due her for room rent, and I could take my belongings and leave for Detroit, where I had just secured a position as cashier of a farm publication. Marder suggested that if my price were not too high he would take the drawings and pay for them. I named the same amount I had charged for the Boston design I had shown him. This I thought was good policy, as it was the exact amount he himself had suggested I charge the Boston concern when his advice was

asked. He purchased the drawings at my figure!

*1 still have Vol. I, No. 1, with the first mention of the
work of Aubrey Beardsley by my friend, the late Joseph
Pennell.

This design isn't very clear in my mind after forty-five years; my recollection is that it was a display letter leaning to the bold side. I can't imagine it was very distinguished, but Marder told me only a few years ago that he remembered it as "pretty good." We must remember that original type designs were not at that time (1897) regular items of purchase by a type foundries; most of their types were produced by their own punch-cutters, and were usually mere variations only of the types of other foundries. At any rate, this particular design was lost in the shuffle and has never appeared. Probably the difficulty of knowing whether a type will sell or not by merely looking at the drawings, without actually curring the face, had something to do with its nonappearance. The cost of the design itself is but a fraction of the final expense of producing a new type.

By this time I had almose made up my mind that designise owa a precarious business, even those the control of the control of the control of the designs had sold, so when I was asked farm magazine published in Detroit, to become its easher and bookkeeper, I decided to play safe and accept the position. Marder paid me promptly for the drawings I had submitted to him, and I was able

to pay my few debts and leave for Detroit.

As the farm magazine was printed on its own
premises! I segan to spend dile time in the print shop,
coationally laring out some of the magazine's advertising. One of its regular advertisers who lived in
Detroit used to come in frequently and we became
quite well acquainted. This customer, Alfred Zenner,
noticing me working on a layout, asked me to do

something for him to make his advertising more distinctive. One of his commissions, a pamphlet cover, brought from him a criticism of some lettering—a criticism which probably influenced me more in my lettering work than any other single thing. He remarked: "You are not very strong on lower-case, are you?" His remark put me on my metted and I began then seriously to study roman letter forms. This was about 1808.

After forty-six years it is evident that his simple criticism was, to me, a matter of importance. I have no doubt roday that it was the thing that fulleened the entire future course of my life; it was not apparent then, of course, but it did really suggest the new path of thought and study I then began to follow.

Some months after I had gone to Detroit, I was delighted to receive a large pampline itswed by the delighted to receive a large pampline itswed by the Kellogg Newspaper Union of Chicago, set in capital letters—my weep first letters which I had sent to the Boston Foundry in 1856. The Foundry, without suggestion on my part, had named the type "Cameloo" remembering, probably, my previous purchases of type for the Cameloo Press By this time the Dekirson foundry had become a branch of the American Tyre Founders Command.

While I was still working for The Michtgan Farmer I drew for Walter Marder, the brother of Clarence, and who was at that time at the Central Type Foundry, St. Louis, the DeVinne roman.

DE VINNE ROMAN [Design No. 4]

WAYTER MARDER asked me to take the then famous DeVinne display type and make a book face of it. As I did not know the original inspiration for the face. I probably made as successful a transcription as anyone could and still retain the DeVinne character in a book weight type: it did not prove as acceptable to printers, however, as the founders hoped. The foundry carried it in their specimen books for some years before finally dropping it. Long after I had delivered my drawings. I learned that the same commission had been given the original designer (whose name escapes me) of the DeVinne face who, however, could not get away from the type that inspired ir, and in his drawings he lost entirely the DeVinne character, his lettering suggesting only the Elzevir, on which he had based his design.

[SEE COLLOWING REPRODUCTION]

In 1899 I lost my job as bookkeeper in Detroit. and returned to Chicago. Realizing that as a bookkeener I was not of the caliber that develops actuaries or chartered accountants. I decided to abandon that field for good; but what to do? since by this time I had a wife; and food, raiment and housing were strongly indicated. While working in Detroit I had at odd times tried my hand at lettering and minor decoration. I even had made a set of ornamental initials for my friend Clarence Marder (their ultimate destination unknown), and had drawn a cover for The Inland Printer, and so on; it seemed then that designing and lettering were the logical things to practice. No sooner thought than donesublime confidence, or complete asininity, according to the way you look at it.

By making up a few drawings as specimens, which I submitted barvely to A. C. McClurg & Company, Lyon & Healy, Herbert S. Stone & Company, Lyon & Healy, Herbert S. Stone & Company, Thomas B. Mosher, Way & Williams, and others, commissions gradually came. I recall that Charles H. Sergel, a Chicago book publisher, was the first to employ me. and I made several book coveral book covers for him.

I have never since experienced the thrill that was mine at the sight of a show window of the McClurg book store, piled high with copies of George Ade's Fables in Slang, showing the cover which I had designed for Herbert Stone & Company, the publishers

of the book.

After settling myself in Chicago I began seriously to try to get commissions for any sort of commercial designs that required lettering and simple decorative features. While in Detroit, I had opened up corre-

spondence with Thomas B. Mosher of Fortland, Maine, and sea ray as 180, Jih ad done three or four book-cover designs for his "Vest-Pocker" Series, one of which, an edition of Omas Khayama, attracted quite a bit of attention. This was followed by three orther books: Somets from the Fortuguese, Lous Veneris, and Quattrocovitisteria, all in the same format (size 14) by 5/6 inche), but with a different cover design on each, although all of the covers had the same general character. Mosher later issues other items using the same designs. Of course I runned to him now, soliciting other work, and he gave me

several small commissions. In 1800, I had also done several book covers for Mosher's "Old World Series." For these he specified lettering for my designs to match or harmonize with the lettering on the title-pages, which had been done for him by Bruce Rogers. This was the first I had heard of Rogers, and who he was, or what his standing in the art world might be, I didn't learn until two or three years later. Then my friend W. Irving Way, of Way & Williams, showed me a book-cover drawing which he said was by "the great designer, Bruce Rogers." To do what Mosher asked I found impossible; Rogers already had developed a style that was his own and I could merely approximate it in appearance. Mosher found my work "mannered," and I did but little more for him.

I was pleased, however, when I moved to New York City in 1905, to meet him in person in the book-publishing office of Mitchell Kennerley. Mosher was very kind to me and I was his guest one evening at the Groller Club. where I met for the first time some of the celebrities of the book world. Thirteen years lare, in 3020, I myself Seame a member of the club and I still retain my membership, one of the bright spots of my literary and artistic life. I have mee there such men as Walter Cillis, Charles Scribner, Dr. Kunz, Seymour de Ricci and Dr. Rosenbach, I tais been my great privilege to speak there on several occasions, the last time on the evening of Artul 22, 1943, at an exhibition of my own work.

The work I succeeded in obtaining from A. C. McClurg & Company, Marshall Field & Company, and from some of Chicago's other department stores, attracted the attention of Frank Holme, a newspaper artist of marked ability and versatility. He conceived the idea of establishing a "School of Illustration." and invited a number of leading Chicago illustrators to join his teaching staff. In addition to the artists, he asked several well-known men in other lines to serve as advisors. He surprised me one day by asking if I would teach lettering and design in the school. He couldn't promise much remuneration, but he thought an association with men like Edgar Cameron, Will Carqueville, John T. McCutcheon, loe and Frank Levendecker, Fred Mulhaupt, Ray Long, William Jean Beauley, E. N. Thaver and I. M. Gaspard might help me in my own struggle for existence. He was getting out a little booklet to advertise the school and I remember the pleasure he took in showing me a proof of the cover, which loe Levendecker had drawn on the stone for lithographing. I immediately offered to letter the title page. The little bookler contained brief accounts of the work of the instructors, with a portrait of each.

Well, I began work as an instructor and it was the best thing I ever idd. I had to study harder than any student who came under my tutelage, but I managed to kept at least one lesson ahead of the class. I wontied a good bit about my progress when I would notice Erash listening to me at times as I talked to my class, and I wondered how soon the axe would fall. One day he surprised me by inviting me to luncheon and during the meal casually remarked that he had been following my work at the school he thought I had made my course interesting, and deallow!" I would have kissed him he gave me fifty of classes."

Ir was in the school that I came in contact with the late letterer and type designer. Oswald Cooper, a most lovable character. Here I also became acquainted with William A. Dwiggins, who had been arrending the Art Institute to study illustration but wasn't getting on as well as he wished. One day he visited my class and heard me talk regarding decorative design and lettering-talk which, he says, opened up a new concept of design to him. He left the Institute and came over to the School of Illustration. Several arrists who later achieved worldwide distinction out their start in art in the Frank Holme School, Harry Hirshfield, the well known radio commentator, was also a pupil who showed great ability as an art student. Alas! what the radio gained art lost.

gained, art lost.

While still teaching in the Holme School 1 met
W. W. Denslow, a newspaper artist. Denslow conceived the idea of illustrating and lettering Mother Gosse, to be published by McClure. Phillips & Company of New York. He had lettered the title page and one or two of the jingles, when he realized that as a letterer he was a much better illustrator. I think it must have been Frank Holme who suggested to him that maybe I could more easily do the lettering he required. He came to me and I said I would letter one or two pages for him and he could then decide whether he wished me to do the work. I did the "Humpty-Dumpty sat on a wall" page, which pleased him. After looking over the copy. I found a number of the thymes required only four to six lines of lettering, a few longer, and I named a price of two dollars each page for the work. He was amazed -he had expected to pay much more for the lettering. Another thing he liked was the rapidity with which I turned it out (I needed the money).

Later, Denslow brought Elbert Hubbard of the Roycorft Press, with whom he at one etime had worked in Aurora, New York, to see me, and Idda anumber of boolsphares for Hubbard, for which he solidated orders through his advertisement in his solidated orders through his advertisement in his solidated orders through his advertisement in his productions of a number of the bookplates. I had made for Hubbard, bearing the captions "designed by Elbert Hubbard," though each one bore my initial "G. 'Hubbard, whom he was one with the Lustonian—as

But to get back to Denslow's Mother Goose: To do the lettering expeditiously, I developed a form of letter at once distinctive and, for me, easy to execute more or less rapidly. The ascenders and descenders were short, the height of the short letters like a. o. c. e, m, n, etc., was noticeably high in relation to the ascenders and descenders. To my surprise, a little later on, the land Type Foundry of St. Louis, without consultation with me, brought out a new type copied—not inspired—from my Denslow lettering, and added insult to injury by naming it "Hearst."

Denslow always signed his work "Den," with a hippocampus (sea horse) in silhouette in connection with the "Den." He came to see me in the Parker Building before the fire, but later I lost track of him.

The Chicago printer who made the book for Demiow told me that often his six- or seven-year-old son ast on his lap evenings and the boy would go over each page of the Mother Orsos, reading the tiggle aloud, and when he came to the colophon: "The evense in this book have been hand-lettered by Fred. W. Gondy," he would read that too, as one of the Mother Coore in prints. An early free the Mother Coore in prints. And the Triped who was one of my pupils later a the Art Students League in New York gave me a cony on finding that I had not have the control of the Print of the North Coore in the Research of the Research of

Then, for several years, type design apparently occupied me not at all. Whether I made no attempts at getting type commissions, or whether I was too busy at my regular designing work to think of types, is not clear after the lapse of years. It is possible, however, that the Fabrs and Powell types (fast described) were drawn during this time. My fault and the property of the prope

*Note Powell type, No. 7, for fuller details of this lettering.

My work with A. C. McClurg & Company brought me more or less into contact with the rare book department then in charge of George Millard and, as I have already mentioned, he noticed my interest in the printing of Morris, Ricketts,* and Cobden-Sanderson, and very kindly went out of his way to show me the new things received. It was the types in these books and their use that decided me to make a deeper study of early printing and to buy as many books about printing as I could-books I still have, and treasure, too. Cobden-Sanderson's Ideal Book, which I could ill afford but could not resist buying, was one of the items that later influenced the founding of the Village Press I had to sell it however, to help fight the wolf at the doot, and it was not until a year or so ago that a dear friend, knowing the story of this particular item, bought a copy as a Christmas present to me

*Chatles Ricketts, one of the proprietors of the Vale Press, had designed the Vale type and it was this type in the Poems of Sir John Suckling that really inspired my study of private types.

PABST ROMAN [Design No. 5]

WHILE I was pursuing my avocation in Chicago, some lettering of advertisements for the Pabst Brewing Company, which I had done for the advertising manager, Joseph Kathrens, and placed through the J. Walter Thompson agency, attracted the attention of Mr. Powell, advertising manager for the department store of Schlesinger & Mayer. He asked me if that particular lettering could be done into type. Drawings were made and deliveted to him and paid for. Powell's firm had not realized (nor did I) the amount involved necessary to produce a new type, and decided not to incur the expense of cutting matrices. Powell later approached the American Type Founders Company, who cut a number of sizes, giving Schlesinger & Mayer exclusive use of the face in the newspapers of Chicago for a certain period, after which the design became the property of the foundry and was offered generally to printers.

ABCDEFGHIJKLM NOPQRSTUVWX YZabcdefghijklmnopqrst uvwxyzThe and & of ÆCE £\$#(]-?.:;,!'1234567890 I objected to calling the type "Powell" and asked permission of Colond Fred Palss to name it "Palsst," and the Colonel graciously consented. The type is still in use. My friend Lucian Bernhard, the eminent designer, regards Palss as one of my best designed. And amazingly enough, it was copied abroad under the name "Der Original Haarleimer Type".

PABST ITALIC

Nor long afterward, in 1903, the American Type Founders Company commissioned me to draw an italite to accompany the Palst Roman, and this Idid. I Irremember particularly the interest: 100s in watching the making of the patterns for this type by Robert Wielshing, who engraved the matrices for the foundry. As it was a letter characterized by a freedom of outline which followed my hand letter. By the did not outline which followed my hand letters. By the did and out of my freehand drawing without undue exaggeration of them. I remember also that the foundry paid me \$100. For the design, an unheard-off figure for a type design in those days.

ABCDEFGHIJKL MNOPQRSTUV WXYZabcdefghijklm nopgrstuvwxyzABDG MNPRTQu&\$£ffff ffff;!';:-'.1234567890

POWELL [Design No. 7]

ABOUT the time of cutring the Pabst Italic. Powell left Schlesinger & Mayer to become advertising manager for Mandel Brothers, another large department store. Still type-minded, he asked if I would design a type for his advertising there. Of course, it must be different from Pabst, and yet have the same quality of freedom and spontaneity. Some years before this, as I have told on an earlier page, I had hand-lettered for W. W. Denslow the verses of Mother Goose, which Mr. Denslow had illustrated. This letter was distinctive and unlike anything in use in those days. I have also told how it attracted the attention of the Inland Type Foundry of St. Louis, who, without bothering to acquire rights of reproduction, made it into type, and-horror of horrors-named it "Hearst"! The main features of that letter were the short ascenders and descenders with high middles, that is, such lower-case letters as

ABCDEFGHIJKLM NOPQRSTUVW XYZ&EC.,';:!?abcdefghijklmno pqrstuvwxyz&c fifffs1234567890& m. n. o occupied at least half the body. The appropriation of my stock in trade, as it were, by the foundry, necessitated my developing another form of lerrer for my own advertising work. I went to the other extreme and developed a letter with long ascenders and short middles-it was this new letter that later became "Pabst" type. " For Powell, now, I designed a letter unlike either Heatst or Pabst by "splitting the difference" between them, that is the height of middles, weight of stems, etc., and presenting some minor differences in handling. Powell submitted the new type design to the Keystone Type Foundry of Philadelphia, who issued it, but what the foundry's arrangement with Powell was, I do not know. I made, however, no objection to the foundry naming it "Powell," as he wished.

I suggested to the Keystone Foundry that I would like of oursa an fatale for the "Powell," and they almost agreed to the suggestion—but they "over not quite ready to do so yet." Later, ignoring my suggestion, they put out an italic designed probably in their own art rooms; at least I did no more toward it than the logotypes "Th," "G," "and," which I had furnished with the drawings for the Roman, and which the foundry used as a basis for its cutting

of the Italic.

And now we reach the beginning of my long list of types intended primarily for book printing.

*It has come to my attention recently that the son of Mr. Powell claims his father designed both the Pabst and Powell letters, but the story herein presents the actual facts of their making. Mr. Powell merely commissioned their design. The Village type came (rather indirectly) to be the private design of the Village Press and continued as such for a number of years. In 1903, I was doing free-lance designing, and had received a commission from Kuppenheimer & Company, one of my regular customers, to design a type for use in their advertising. As I have said in the little book, The Stery of The Village Type, published (1933) at the Press of the Woole Whale.

"The commission . . . was welcomed, and I began the work, taking suggestions for my forms more or less from the types of Jenson, as exhibited in Morris' Golden type, the Doves, Montaigne, Metrymount, and types of that Ilk. What an ancestry for an adversand the state of the stat

tising face!

"In due time the drawings were completed, submitted to Mr. Weinstock, advertising manager for Kuppenheimer's, and thoroughly approved by him. The question then aroor regarding the cox of prowast less than half what similar work today would cost, the total expense scened too much for the treasure, of the clothing firm, who probably figured he was "burjus a pig in a poke aroway. After discussing ways and means with Mr. Weinstock, Kupform vitine, and the firm returned the drawines."

Later in the year, the Village Press was established at Park Ridge, Illinois, by Will Ransom and myself. The reclaimed Kuppenbeimer drawings, with revisions, were used as the basis for a private type of the Press. The announcement read:

"The design seems based on an early talian model, but Mr. Goudy delains any conceinous intention of instration, article having evolved it eletter by letter as ideas came, with critical and careful consideration, settering and adopting those points in each which appealed to him, making changes, and with one idea finally in mind throughout, that of considering each letter as a pen letter reduced to type with all limitations of material and use as type.

Will Ransom, in his Private Presses and Their Books, system to Village type "Contained elements of drawing, which curves and delicate joinings, fresh and not based upon any previous letter, though it indo comething of a fifteenth-century tallan air about to. One costees it had was in being drawn entirely fresh and "the starting innovation in those days when mechanical accuracy was the sine quanton of all type, at least in the country."

This design, it is waid, "shows Mr. Gondy's early genius for long my life for family acknowledges to the first of the firs

*Every type I have designed has been drawn "free-hand."

Building fire of 1908, but the marties were saved, as they had been placed in the building's safe; and later they passed into the possession of the late Frederick Fairchild Sherman, who purchased the design and whose widow—I think—still retains it. Sherman used the face for the monumental Catalog of Dutch Paintings of the Metropolitan Museum.

[SEE COLLOTYPE REPRODUCTION]



East in 1904 I came across an article on Village Industries, by Sylvester Baster, in the little magazine Handlereiff published by the Boston Society of Arts and Crafts. The article mentioned the interesting work of the Arts and Crafts Society as the Village of Hingham, Massachuests, on Boston Bay, An autoration of the Craft Craft Society as the Village of Hingham for the Arts and Crafts Society as the Village Tool and the Arts and Crafts Society as the Village Poss. Some weeks later a portal fact for our Village Poss. Some weeks later a cordial reply came telling me of a house near his fown that was just vanear and could be a some a constant of the Craft Society of the Cra

be rented or putchased, and suggesting that I come down and spy out the land.

A modes winfall made the trip possible. Reaching Boston on a Souday morning, I too ka early afternoon train to Hingham—my first visit to a place beside sail water. Hingham was founded in 1635, only a few years after the landing of the Pilgrims some twenty or thirty miles further south, and everything was strange to my mid-western eyes, as even the people themselves were, to many of whom Chicago would have seemed as strange as Hingham was to me.

I asked my way to Dennett's house, which I found without difficulty. On arriving, I used for the first time in my life an old door knocker instead of pushing a button. I was made welcome, and later conducted up the street to the house he had written about. Built in 1790, quaint and interesting in every way, it seemed well adapted to our purposes, as it had a large room in which I could set up our press. The next day I called on the owner at his office in Boston and arranged to rent it. A day or two later Bruce Rogers and his wife accompanied me back to Hingham so that they too might inspect and, I hoped, approve the place, which they did. On returning to Park Ridge I told Mrs. Goudy what I had seen and of the arrangement I had made, only then asking if she were willing to pull up stakes and try the effete East. She replied that she would "go to Timbucroo if I wanted to go there.

Timbuctoo if I wanted to go there."

We temoved from Patk Ridge in March, 1904, to

Hingham, Massachusetts, and I took up the grind of

CUSHING ITALIC

While in Hingham, Clarence Marder had me draw for him an italic to accompany the Cushing Roman already produced and shown in their specimen. Whether the italic shown in the specimen of today is the one I drew I cannot be sue, so hazy is my memory of the drawings, but I think the type shown there

For a while commissions from Chicago came along, but in time they dwindled, and Bosson had little or no work for a rank Westerner, although one large department store gave me a few commissions. One concern did, however, commission a type face for The Boston News Letter, C. W. Batron's financial journal.

ABCDEFGHIJJKLM NOPQRSTUVWXZ abcdefghijklmnopqr stuvwxyz&£\$?!-',:;. 1234567890

earning a living.

BARRON'S BOSTON NEWS LETTER

Just what sort of a letter I did for Barron is not clear in my mind. It must have been a more or less conventional face to replace one that no doubt had been in use for a long time, and was to be set by hand. Linotypes were not as common in 1905 as now. About all I remember of the face is that I turned the drawings over to the manager, whose name I do not now recall, and received my modest honorarium. Nothing further happened regarding this commission until a year or two later, when, after our removal to New York City in 1906, my friend Marder consulted me about the face. Evidently my drawings had been turned over to the American Type Founders Company for making into types and the Company had had Wiebking cut the matrices. At no time since 1906 has any news of the

type come to me. (Readers who may compare the numbering given the types in this review with that of "The Record of Goody Type," which was printed by the late Dave Golder, I which was printed by the late Dave Golder, I was the work of the Willage Press held at Deepslere, July 23, 1938, will note cretain differences in the consecutive arrangement; types indicated herein as No. 10 and No. 14 were remembered and added after copy for the earlier list was prepared. Lazer consideration of the time of the drawing of the types at Hinghameter than that in the chronological list in The Story of the Willage Type.)

ENGRAVERS' ROMAN [Design No. 11]

Wistinst this type was ever cut or not I am not certain. The face was intended for the use of printers in small towns who were without convenient access to the coperpilate engraver, and who wished to print wedding invitations, announcements, ere, in a type that would gip more or less the effect of engraved work. Today, I would refuse even to consider such a commission; then, my tides were no so fixed.

I have said elsewhere "the workman in drawing letters should use the rechnical limitations of the earls in which he works, to its own advanage. He should not endeave by trickery to obtain results in one material or method that by right helong to others. Not should be underake to master that which in the nature of things is not to be overcome. ... he should not drawn in line to miniate the rethnique of a woodcut, or design a tops to give the effect of a letter entravel on commerce."

I remember making the drawings with Chinese India ink, which I rubbed up from a very fine bit of solid ink from the Columbian Exposition, which had been given me, as it was easter for me to make the very fine strokes and serifis with it than with the Higgins Black ink I ordinatily used. Marder later gave me the original drawings for the face together with the drawings for the Copperplate Gothlies, but they were lost in the fire of Inauray, 1000.

COPPERPLATE GOTHICS

I Jaso drawn this type for Marder while in Hingham. These drawings, treasured because of their excellence of execution, burned in the fire of 1939. I drew the letters only in the normal weight; from this weight the foundry also made the bold. The type is still shown in the American Type Founders' specimen book and largely used.

ABCDEFGHIJKLMN OPQRSTUVWXYZ& \$1234567890..'::!?-FWG SAYS: THE OLD FELLOWS STOLE ALL OF OUR BEST IDEAS.

CAXTON INITIALS [Design No. 13]

Tiasse are a rather clumsy form of Lombardic captials. At this time I had not given text letters much study and while the forms of these capitals are correct enough, they lack the delicate hair lines which I learned later are an important feature of letters of this kind. Nevertheless, these initials are still shown in the American Type Founders' specimen book.

On one of my visits to the well-known printer John Henry Nash, in Sna Francisco, I was surprised to learn that he had used them frequently in his printing—I way "surprised" because John Henry never cated much for my types, In a recent little book About Book, issued by the University of California Press, the Caxton initials are used on the cover, very effectively stamped in leaf gold; the bold seems giving much of the quality of a mediaeval manuscripic letter.

ABODEFEGIJ KLODOPORS GUVWXVZE

GLOBE GOTHIC BOLD

Tims type, drawn at the suggestion of Joseph Phinney, manages of the Deston branch of the American
Type Founders Company, followed in the main certain points which he wished brought out. It never
had much vogue and is the least setisfactory (to me)
of all my types. Phinney raid me a sum that at that
time I considered liberal, and I have nevel to the time by
type for his formory. It was curtied in the
superior to the proper of the property of the property
type for his formory. It was curtied in the
form must have been sold. Gerry Powell of the A.
T. F. insiste what it sold in considerable quantities,
but I have never come across many pieces of printing
showing it in use.

[SHE COLLOTYPE REPRODUCTION]

CASLON REVISED

Witte I was working in Hingham, Clarence Macket visted me and suggested that he would like to eat 179e somewhat like Casion Old Style but without he sportiness which that celebrated face displays. In Casion Old Style the strong contrars between the voter-black sersons of the capitals and he light-weight stems in the lower-case—partly due to the height of the capitals—makes a "sourty" note.

I remember that the design I made for Marder showed some departues from the usual rendering showed some departues from the usual rendering a traditional type face, and this may account for its mon-appearance as type. I fear it would not supposed a typographic triumph, even though it was a proved a typographic triumph, even though it was a painstaking, conscientious effort on my part. Wharder paid me the largest amount for it I had ever received for a twee desien un to that time.

Liez in Hingham had become difficult. We made many friends, among berm General and Mrs. Osbouries, Mrs. and Mrs. Vaughan Dennett, who were largely responsible for our coming there to live; Honocable and Mrs. John D. Long (Ex-Secretary) of the Navy), Reverend Charles Park, now pastor of the Navy), Reverend Charles Park, now pastor of the Charles and the Charles Charles Charles Park, now assort of the Charles Charles Charles Park, now the Charles Charles Charles (Ex-Secretary Charles Charles

might find greater opportunities for earning a living. This was in 1906.

On one of my occasional trips into Boston, my friend the late George French, then editor of Art in Advertising, told me he had received a letter from Barnhart Bros. & Spindler, type founders in Chicago, in which they requested him to ask me what I would charge them for a type design. I had, at one time before leaving Chicago for the East, offered Barnhart Bros, & Spindler a type design for which I had the remerity to ask fifteen dollars. The firm kept the design for several months and then returned it with rhe word that they "didn't know whether it would sell or not." I told French that my idea of price for a type in 1905 was a little different than it was when I was just beginning this work, and to tell Barnhart Bros. & Spindler I wanted \$500 for a new design, I have always feared that, since A. E. Barnhart died a week or two later, the shock was too much for him!

While in Hingham we did a book of poems in Village type for Ex-Secretary of the Navy John D. Long, he taking a part of the edition for his own use while we distributed the remainder. I found Long one of the most delightful and kindly men it has ever been my privilege to know.

When we located in New York, I made some new business connections that kept body and soul together, although little or nothing in the way of type orders developed, and then—

"On the night of January 10, 1908, the Village Press, the Village Type, the books and sheets complered and in process of printing, drawings, sketches, everything that I had accumulated in five years, was entirely wiped out by the fire that partially destroyed the Parker Building at 19th Street and Fourth Avenue." Nothing remained for me but to go back to my work as a decorative designer and letter artist and begin anew.

One of my new clients was Frederick Fairchild Sherman, a writer and producer of books: I have mentioned him in my account of the Village type. He formerly had been with Charles Scribner's Sons and for him I did considerable lettering-title pages. etc. He had received an order to prepare the Catalogue of Dutch Paintings on Exhibition at the Metropolitan Museum of Art, in connection with the Hudson-Fulton celebration in 1909, and he decided that he would like to use the Village type to print it; but the type itself had of course been destroyed. But the marrices had been saved from the fire-they were the only items saved-and I sold them to him. I drew small capitals for the 16-point size, and had matrices for them, and for the capitals in 22-point, cut by Wiebking, who had cut the original matrices for me in 1903.

MONOTYPE No. 38-E and ITALIC [Designs No. 16 and No. 17]

SHOWLY after the fire, I was approached by a representative of the printing firm of Redfield, Kendrick and Odell, who were printing the original imagazine Life, using monotopic composition. He had suggested to the Lanson Monotype Machine Company that his firm would like to use a new face for that magazine, and if the Company were willing to undertake the work he would ask me what the cost of such a design would be.

The figure I gave for a roman and italic was ridiculously small, and yet I never even gor all of the little that I asked, for the negotiator apparently was afraid to quote to the Company the full amount I was expecting. Anyway, I went ahead with my

ABCDEFGHIJKLM NOPQRSTUVWXY Z&ƌ:,';:!?-fifffffffff abcdefghijklmnopqrstu vwxyz朣\$1234567890

Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas: drawings. At that time I knew absolutely nothing of the Monotype composing machine mechanism, of the disc-ase and its unit rows, so while my drawings were well enough done, many change, I fart, had to be made in order to fir my letters to these unit rows, and these changes were made in the Company's drawing room without consultation with me—probably, however, they were as well done as I could have done them. The type finally appeared, but I think long after it was wanted for Life.

Just at this time a big department store at 34th Screet and Broadway was opened by Gimbel Bros, and the new type was used more or less exclusively by them in their advertising—in fact for a long time it was known as Gimbel, although its official name is 38-E. It has been called, contrary to my wishing Goudy Old Style and sometimes Gouldy Light.

ABCDEFGHIJKLM NOPQRSTUVWXY Z&ƌ.;;:!?-fifffifff abcdefghijklmnopqrstu vwxyzææ£\$1234567890

Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas. I have been told that a large number of matrices of this fine, with its accompanying talkic, have been sold, and me still selling. Occasionally used for book work, it is better adapted to advertising text. Munder-Thompson of Balcimore used it in a distinguished format for the story of the new Wool-worth Bulding, for which I did some of the decorative work; the type was selected by the architect of the building. I was proud of my drawings, but the type itself I nove have care does not have been added have, I must admit, a lot to do with putting me on the typographic map.

Orders for commercial designs increased in number and I was able, in 1909, to make my first ript to a foreign shore. On July 1, je mbarked, second class, on the old White Star S. S. Cache for London, via the star of the st

On this first trip abroad I came across nothing especially typographic, except what I saw at the British Museum, William Dana Orcutt had given me a letter to Alfred Pollard, Keeper of the King's Books at the Museum, and he went out of his way ro show an unknown typographic upstart many things there which mere tourists would not ordinarily see. In an article I wrote for the Philobiblon (Vienna, 1924) I detailed more fully my visit with him. I had also a letter, I think, from Bruce Rogers to Emery Walker, later Sir Emery. He was most kind, inviting me to dinner at "Gatti's" and to his house after dinner, where he showed me his collection of Morris treasures. He gave me his bookplate, printed for him by Morris. This was the first of many visits with him in after years. He gave me a large photogravure portrait of Morris made by him in his own shop, which he inscribed for me and which I cherish today in my own studio.

Is 1210 I got together, in my home in Broodlyn, a rope cabiner, some quaint types, and a small Gold-ing "Official" hand-lever printing press, with a 9" x 2" chase. I gave this press, a few years ago, to my friend Earl Emmons, who has printed a number of charming his to nic. The Village Press was again alive but not particularly active. A little book of Songs and Verses by Waller was the first issue from the newly-revived press. This particular book was never regularly bubbled on which I have used for Christmas gifts now and then for friends typographically increased.

NORMAN CAPITALS [Design No. 18]

Abour this time I was doing a great deal of designing and letrezing for Norman T. A. Munder, formerly of Munder-Thompson Company in Balcimore. He had me design a printing-inic catalog for the George H. Morrill Company of Boston, and the words "Coorge H. Morrill Company" which I to Munder that I would have marriess out for these letters in a 4-point and have type cast. He was agreeable and the type cast from these marries was used in the catalog. Larer, I proposed to Munder that I complete the alphabet of capitals used in the catalog and the new type called Norman Capits was done and the new type called Norman Capits was done

I presume Munder still owns these matrices, which probably are lodged in the vaults of the American Type Founders, who cast the types for him. Mr. McArthur of Atlanta, of whom I have previously spoken, gave me a specimen of the face which he had printed while he was advertising manager for

Barnhart Bros. & Spindler.

[SEE COLLOTYPE REPRODUCTION]

MCMXI

Us to this point the reconstruction of these details has been hard. Since it jammy 1 900 the records of present and the proper already the name of the correspondence to the property of the p

KENNERLEY OLD STYLE

MITCHILL KENDRILEY, a New York publisher, showed me one day early in 311 a "dummy" (which I still have) prepared for him by Alvin Langlon Cohum, an English photographer, of "The Door in the Wall," by H. G. Wells with photographic districtions in photographer and for it by Cohum, who proposed also to make and print the distractions which, in the book, would be "tipped in." Kennerley asked me if I cated to plan the arrangement of the book and make whatever decorative features I thought it might require. Of course, I was delighted with such an increasing commission.

The size of Coburn's prints really set the key for its size and shape (11 x 131/2"), and I decided to have a couple of trial pages of Wells' copy set in 18-point Caslon Old Face, 38 ems measure. My layout, showing size of page, with position of type and margins indicated, I sent to my friend Munder, in Baltimore. In a few days press proofs of my layout, beautifully printed on handmade paper were received. As I studied them, a feeling of disappointment came over me. Something didn't "click"; what was it? I took the pages to Kennerley and told him of my dissatisfaction; naturally he asked what other type would please me more. I replied that I had already gone carefully through specimens for types that seemed suitable and that Caslon was the best I could find. Whereupon he asked "what was wrong with Caslon?" I had by this time decided that the pages presented a sporty appearance, largely due to the strong contrast in color between the capitals and the lower-case, and partly due to the wide fitting of the letters themselves, making it impossible to present each word as a compact unit, which I felt was desirable, for only if each word is a compact unit can

close spacing between words be used.

His next question "What shall we do now?" brought from me a suggestion (to which I hardly expected a favorable reply)—"Why not make a new type for the book?" This solution, he feared, would he roo expensive, but as he hadn't turned it down completely, I went on to explain that since he intended to pay me for making the book, I would-if he would advance something on account monthlydesign a type, have matrices cut and type cast by my friend Wiebking in Chicago, and then, after the book itself was printed, I would attempt to sell fonts of the type to discriminating printers, hoping thus to recoup in part at least the expense of procuring it. This suggestion met his approval, but neither he nor I at that time could foresee the more or less popular acceptance of the new letter when it was later offered for sale to printers.

On one of his periodic trips to England Kennetley had bought me a book from Quarith's—it was A Contary of Typography at the Oxford University Peres by Horace that, printer to the Press, Instrumed the Fell types, which Bishop Fell had imported about 167; for one at the Press, and 1 sued the great canon size shown in that book as a basis for my new type. Had drawn mappe a dozen letters when I noticed a movement in my own type drawings not shown by the specimen types in Hart's book; I was working.

free hand and I had gradually drawn away from my exemplar and pursued all ine of my own; I went back over the letters already drawn, and brought them into harmony as to details with those that followed more completely my own conception of a new face. My drawings, as I remember them, were about one inch high and very carefully executed—in those days I could do such work in ink very well. The actual drawings were later the contract of the contr

Stanley Morison, the distinguished writer on typographic matters, says that "Kenneley is an original face, that is to say, its essential characteristics are not drawn from existing sources, at least as far as the Roman is concerned." My own description of the face in Typographica No. 2, June, 29-12, was: "Seen, face in Typographica No. 2, June, 29-12, was: "Seen, first hatfiless, and makes a solid, compact page," Of it Mitchell Rementely, for whom it is named, Of the Mitchell Rementely, for whom it is named,

ABCDEFGHIJKLMNOP QRSTUVWXYZ&ÆŒ¶] abcdefghijklmnopqrstuvwxyz æceffffifffdfdst..;:!?-\$1234567890

Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas. said: "The new face was flexible. Its close-fitting quality made it possible to space words closely without loss of legibility."

I intended at first to cut the design in 16-point only, the size I had planned to use for the Wells book, but I decided that as I was going in debt for one size I might as well "be hung for a sheep as for a lamb"-and I ordered the 12-point size also. Some rime later, finding I needed an intermediate size for a book for the National Biscuit Company, I went to Chicago and superintended the cutting and casting of the 14-point size. To meet a deadline as to production, Wiebking, dubious at first, finally consented to attempt a typographic tour de force. As each matrix was engraved, it was fitted and sent direct to the casters without waiting until all of the 103 characters were engraved, and within ten working days about 600 lbs, of type were shipped to I. I. Little & Ives, New York City, who were to print the book for the National Biscuit Company, This commission gave me an opportunity to renew my acquaintance with Earl Babst, president of the Biscuit Company, whom I had known as a young attorney in Detroit when I was eashier for the farm paper there in 1897-9.

Kennerley type at this writing is over thirty years old, and still sells. In 1920 I made an arrangement with the Lanscon Monotype Machine Company giving it the sole reproduction rights in this country, but that did not prevent its misappropriation by a type foundry and a composing-machine company, each rearming it for its own purposes, and selling types and matrices without any return to me. Casion in London owns the Buglish and Continental rights.

This is the true story of a type which "came about in a most natural and casual way." I have often been amused by imaginary accounts of its provenance by ignorant critics.

agnorant critics.

After the Nemotype Company had made their.

After the Kennelsp—solith they did with
fidelity to my design, even geing so far as to provide
a mechanical equipment that would enable the
monotype owner to use the composition sizes without changing the "sexts" of the tops as I furnished I
e—they added some "Kennelsy Open Caps." by curting a white line through each as shown below. For
many places where an initial was needed, the open
many places where an initial was needed, the open
methor the property of the company of th

[Design No. 10A]

ABCDEF GHIJKLM TUV&12

FORUM TITLE

WHILE working on my Wells book layout, I felt it would be well to have a heading letter for the titles of the different stories and for use on the title-page. I remembered that when in Rome with my wife in 1010 I had been struck with the inscriptional letters on the Trajan Column, on the Arch of Titus in the Roman Forum, and on stray marble slabs. From one of these slabs I had gotten an interesting rubbing of three or four beautiful capitals, which suggested to me a basis for my new heading letter. With these rubbings to suggest the weight of stems, movement, etc., I began the drawings, not trying, however, to copy or imitate them, or in fact any particular inscriptional letter, but simply to get into my drawings something of the feeling of the monumental characters evolved by the stone-cutters of ancient Rome. It was to be an alphabet of capitals only, for lower-case letters didn't come into existence for several hundred years after Roman times. In a sense, therefore. Forum Title is a composite letter; it is,

ABCDEFGHIJKLMN OPQRSTUVWXYZ& 12345678907...

FWG SAYS - THE OLD FELLOWS STOLE ALL OF OUR BEST IDEAS however, original in design. It was not copied from any existing inscription: while it does indeed incorporate a number of features common to all the classic lapidary forms of the first centuries of the Christian Era, no inscription exists that will exactly suggest the face as finally cut in type.

Scanley Morison said of Forum Title that "it is a very handsome letter," and Bruce Rogers, in his article on the "Progress of Modern Printing in the United States" for the London Times Printing Name ber in 1922, was kind enough to say that "[Goudy] has already produced one or two forns distinguished by their successful rendering of classic feeling. Of these the capitals known as Forum' and the most beautiful, and have been widely used and imitated." Both the Kennetly and Forum dawings were made

within one week's time.

That Forum's is a patented face did not deter one type founder from putting out a copy under a different name. When Forum was first oliced to printere from the first of the first oliced to printere of the first olice of the first olice on Madison Avenue one morning and asked "ix shis she place that sells Forum type?" I said it was, and showed him a specimen sheet of the sizes I could furnish. He picked out several forus and asked to have them wrapped up. The bill amounted to something life thirty dollars, and as he didn't have a particularly prosperous look I was surprised when he produced as roll of this face least two inches when he produced as roll of this face least two inches me the amount of my bill I asked if he had a card, so I could keen a record of the transaction, and he

five or six types of the 80's. I have often wondered what he wanted my type for, but alas! I have never seen him since.

The Lanston Monotype Company has the sole reproduction rights in this country and the Caslons in London own the English and Continental rights to the face. The face sold well and is still selling after thirty-odd years on the market.

SHERMAN

Finances Stemans, of whom I have spoken earlier, was doing some pullishing and he decided be would like an exclusive type for his own use. He already had my Village type. I felt that a new type for him should prosen a marked difference from that face in character. The letter I made for him is one of my disappointments. The drawings were really beautiful, but the type as cut in appoint moved diffical to the the type as cut in appoint proved diffical to the character. The letter I made for him is one of my close that the character is the state of the character. The character is the character is the character in the character in the character is the character in the character in the character is the character in t

For a trial showing of the new face Sherman had chosen Bliss Carman's A Painter's Holiday and Bertha set up a couple of facing pages in the new type, from which I pulled some trial proofs to show rhe quality of impression I wanted; and then sent all the type to Munder for printing. The book was to be on an Italian hand-made paper, which Sherman had imported. My proofs were carefully printed on dampened stock, which permitted a solid black impression with each letter clean and distinct, but Munder endeavored to get the same effect my proof showed by excess ink on dry paper, with the result that many letters practically ran into each other. Where the type now is I do not know, as Sherman and I quarrelled later over other business matters and I never saw him again.

I SEE COLLOTYPE REPRODUCTION 1

GOUDY LANSTON [Design No. 22]

Trus face has had a number of names, In 1012 Robert Hewitt of Ardsley, New York, a great Lincoln enthusiast, commissioned the late Frederic Trevot Hill, a prominent Wall Street attorney and a writer who specialized in articles about Lincoln, to write a book on "Lincoln as a Lawver," Hill's copy was turned over to me to plan the book, which was to be unlike any other. Not only was I to design a new type for it, but Hewitt had commissioned Mowbray Clarke, the sculptor, to make a plaque for it, two hundred copies to be struck in bronze (ten in silver, and one in gold) in size 1% x 2% inches. This plaque bore on one face a profile bust of Lincoln, and on the reverse a standing female figure of "Justice." with a sword held crosswise by each hand. This plague was to be mounted opposite the title page, and, just below it, was to be mounted a thin

ABCDEFGHIJKLMNOP QRSTUVWXYZ&.,';!!? abcdefghijklmnopgrstuvwx yzfifffifffftææ\$1234567890

Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas.

veneer about % inch wide by 3 of 4 inches long cut from the edge of a board from the actual flooring of Lincoln's office in Springfield.

Whether this page would ever have worked out I do not know, as Hewitt died suddenly, though not before the setting of the pages for the book had been completed. His death left me with the type composition done, the type cut and cast in the 16-point size: but unfortunately I was in no position to carry out the book as we had planned it. Hill had been raid for his work and had little further interest in it. so the proofs and copy were laid aside. I named the type "Goudy Old Style" and put it on the market to try to recover my expense of cutting, etc. Quite recently I was pleased to find Hill's copy, my suggested layout, and proofs of the text of the book, among my papers.

In Typographica No. 2, 1912, I said of the type that "it is a sturdy letter free from affectation or caprice. . . . Mr. Goudy believes that in this new letter he has rediscovered a principle in spacing individual letters used by letter founders before the 16th century, but not since, a principle to which the harmonious quality of a page of lenson is largely due, Each letter stands on solid serifs of unusual shane which are so planned as to make each letter form conterminous with the type body, while maintaining sufficient white space to set each letter off from its neighbor without destroying the unity of the word formed by its separate characters, thus permitting close spacing and avoiding looseness of composition." If I had done the same thing with the "Sherman" type (No. 21), it might have proved less

disappointing. Goudy Old Style was cut in one size

Two or three years later, when I made a new face for the American Type Founders Company, I released the name "Goudy Old Style" for this new face to that Foundry, at the request of Robert Nelson, the president, as he thought the name most suitable for the new design. I thereupon renamed my own letter "Goudy Antique," Many years later, when Mr. Best of the Lanston Monorype Company wished to our the face on the machine, he asked permission to name their production of it "Goudy Lanston," in honor of Tolbert Lanston, the inventor of that famous composing machine. Caslon and Company of London own the English rights and they ruined the face (in my estimation) by putting it on standard line, and shortening the descenders to fit: also adding insult to injury by calling it "Ratdolt." It does not resemble Ratdolt's famous letter in any particular. The Caslons cut matrices and sent them to this country-an act contrary to the customary ethics, since the Caslons owned the English rights only-giving Hart, Schaffner & Marx the "exclusive" right to the face. To this I protested, but took no other action against such a breach of rights, I still own the design.

GOUDY ROMAN

Lux-curvo one day with Louis H. Orr of the Barlett Pers, at the New York Adverting Club, than located on 24th Street near Madison Avenue, he asked me what an acclusive type for his Company would cost. I probably told him it would depend on the number of sizes he might want, and just what arrangement was made I do not remember; but anyway he said to "go ahead." I already had arranged with Caslon's to engrave matrices and cast type for me, as they were then doing that work for the types they had purchased from me, and I suggested to O're that, as I was planning to go abroad, probably in June, I would make drawings for firm; and if they more than the supplementation of the probability of the

punches cut by the Castons.

The drawings were finished in due time and submitted drawings were finished in due time and submitted drawings and the drawing of the day low so still. About an hour before stilling
time I succeeded in getting a check on account from
the firm. Clarence Marder of the American Type
Founders Company bad, in the meantime, arranged
to go with me and I had the pleasure of his company
on my visit to Sidney Caslon, managing director of
H. W. Caslon of Company who, in a few mituness,
agreed to take some four or five new designs from
me. This impressed Clarence so much that on to
the company who, much that on to
the company who, much that on to
the company who, and the company who, the
Fredders of American Type
Frounders, and superseed that the Company compiles.

sion a type from me. The result of his suggestion appears later.

While Clarence and I were in London, rumblings of war began to be flet, and when Kidsey Casilon wished to make me a payment, he personally had to go to the British Treasury for premission to let the amount go out of England. He gave me a first and second bill of exchange, one to leep and one to mail to my own address in America. The day following my arrival home I received the bill 1 had mailed in London—that downs over on the same scenere with what the world had the control over and the one that which we would have been love!

Owing to the talk of war. Caslon's would not accept my order to engrave the Orr type and I brought the drawings back with me. I returned to Bartlett-Ort the amount of their preliminary payment, as they had cooled somewhat toward the idea. The drawings lay around for some time, and then Mr. Murray of Barnhart Bros. & Spindler said be would cut some trials for me. I made a few revisions and sent them to him. The matrices he cut were beautifully engraved, very deep and sharp, but the design disappointed me and I did nothing with it at that time. Later, when I was engraving marrices myself. I revamped the design, renaming the face "Goudy Roman." I have in my desk three or four pieces of type cast in the B. B. & S. matrices. Of the face nothing remains but these and a proof, here reproduced, showing the B. B. & S. cutting. This might have been a pleasant, but I fear not a very distinguished, type,

[SEE COLLOTYPE REPRODUCTION]

KLAXON [Design No. 24]

Time same year (1914) in which I designed the "Goudy Roman," the advertising manager for Lovell, McConnell & Company of Newark, New Jersey, manufacturers of the famous Klaxon Auto Warning Signal, asked me to design a letter for their advertising. I had been working on a design intended tentatively for the Curtis Publishing Company, who paid me for my sketches, but who for some reason or other decided not to go on with the project. I showed these drawings to the president of Loyell, McConnell and he liked them. I finished the drawings and sent them out to Wiebking to engrave matrices. He cut three sizes but whether he also cast the type I am not now certain. I had the marrices in my possession for a number of years and they were lost in the 1939 fite. Klaxon products were later taken over by General Motors and this design evidently was overlooked, as the Klaxon advertising was merged into that of the larger company. The specimen shown here has been photographed from an advertisement, as no type remains. It was not a fine type, although it did present some unusual details of handling. It was not a bad publicity letter.

[SEE COLLOTYPE REPRODUCTION]

GOLIDY OLD STYLE [Design No. 25]

As I have previously said, Clarence Marder had suggested to Mr. Nelson, president of the American Type Founders Company, that he ought to commission a type from me for the Company. On the occasion of one of my frequent visits to the Company. then located in Jersey City, Marder said Nelson would like to see me. I had never met him in person, but on going into his office I found him very pleasant and affable. He said that Clarence had been telling him of our London experiences and particularly of our visit with the Caslons. He went on to say that I "was beginning to found a type school more or less my own, and would I consider making a design

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Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas.

for him?" I said I would be glad to, if I could do just what I thought best as to design without interference by the foundry's drawing room. He replied that that was "exactly what he wanted."

I began my drawings; I had at some time or other copied a few letters of classic form from a portrait painting-I have always said "by Hans Holbein." but later search has never brought these particular pattern letters to light. Anyway, I decided that I would attempt to complete an alphabet of capitals along the lines of the letters I had copied. Then came the difficult task of designing a lower-case in perfect harmony with classic capitals which harked back to a period some hundreds of years earlier.

My troubles began. The first proofs of my design from the foundry showed differences from my drawings. I immediately took the matter up with Nelson and reminded him of his promise that my design would be followed exactly. He expressed surprise that it had not been so followed, but I soon convinced him that I was right, and he immediately gave orders that no changes should be made unless. after submission to me. I approved them: and also that the already changed characters should be replaced by others following my drawings exactly. The face, as finally produced, was, I felt, almost as great an innovation in type as my Kennerley. It immediately "took" and large quantities have been sold; and it is still selling.

I am almost satisfied that the design is a good one. matred only by the short descenders which I allowed the American Type Founders to inveigle me into giving p. g. g. i. and v-though only under protest. On a visit to the American Type Founders some years ago by members of the American Institute of Graphic Ars, they were accompanied through the different departments by the Libertain, the late Henry T. Bullen, who, stopping at one of the big automatic casters, which was pouring out an endless stream of glistening types, remarked that the types being cast were the latest from a design by one of the Institute's own members. He went on to say: "Here is where Crowd good work on "Here is where Crowd good work on to prospertly." I fear he was too optimistic on both counts.

From the pasent design the American Type Foundare Company developed Goodly 960d, Excus Bold and Italics, to form a combination called the "Goodly Family" but with which I had absolutely no part. Family "but with which I had absolutely no part, of my name. Also, by enlarging the small capitals to a height almost chus of the type to body—threthy increasing the weight of the letters—a new character was developed which was named "Goodly Title." To permit a larger face without kern, the "Q" was much the foundary to a few or might be a few of the part of the

GOUDY OLD STYLE ITALIC [Design No. 26]

Or couses an italic was needed for the roman, and I didn't know just what kind to draw. Up to this time I had attempted only two other italic types, so a good many preliminary sketches were made (for my own satisfaction) before seriously beginning one for Goudy Old Style. I studied many of the older for Goudy Old Style. I studied many of the older country of the older state of the older older

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Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas. their italic character. Eleven years after 1 had drawn Goudy Old Style Italic, Stanley Morison said: "The quality of slope is no true test of an italic."

I found, too, that at the time of England's early printer, John Daye, circa 1578, one italic might be used satisfactorily with several tomans, so long as lining, height of forms, and harmony as to weight with the roman with which it was used were considered.

Taking the Aldine italic as a starting point for my new from 1 began my work, and succeeded in producing an original letter which, I believe, constituted the first distinctive italic in modern times. It has been praised by Henry L. Bullen and Stanley Morison, and has been used for some important items by Prince Ropers and Francis Meynell.

I had found that the principal feature of a good italic was a certain informality, as well as a peculiar elegance and freedom in construction. Flemy Bullen said "this distinctive and charming italic face will give the printed page the touch of individuality which the wide-awake printer escense."

GOUDY CURSIVE

CLASSEC MARINE SUGGESTED the the failst I made to accompany the Gouly Old Style roman might have an added utility if I added some characters to have an added utility if I added some characters to formality, and also give it something of the quality of hand-lettering. I worked our my own interpretation of early Roman custive writing, and, with the italic as a foundation, drew a number of capital and lower-aes forms, logotypes, flourishes, etc., in the spirit of the italia ratedy made, and which I hoped would, if used with discrimination, brighten an otherwise more commonglace showing.

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~~\$1234567800~~

Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas.

BOOKLET OLD STYLE [Design No. 28]

Anour this time I drew for the American Type Founders Company a letter simple in construction, plain and unobrustive, as one of the types called for by an arrangement I had just made with the common the company of the company of the face (which did not seem terribly distinctive) I gave it the name "Book-let Old Syste" after my first press in Chicago in 1895. I do not think the company or spec the letter any special advertising. I have proofs of it as firm cut, company is general to the company of the company or the company of the company of

SEE COLLOTYPE REPRODUCTION]

NATIONAL OLD STYLE

CLAINCE MARDIR asked me later that same year whether I could use the lettering I had done for the National Discuit Company in 1921 or 1922 and make a type approximating it in character. I called his attention to the fact that the lettering he referred to consisted of capitals only, and while it would be easy enough to make a type of those, it would be more difficult to make a lower-case which would not be rather freakth to coo with them.

However, I went ahead with the design, adding a lower-case in harmony with the capitals, and it is shown in the specimens of the company. I see it occasionally in printing; one use of it, I recall, is on the cover and title page of Graphic Arts issued by

ABCDEFGHIJKLMN OPQRSTUVWXYZ& abcdefghijklmnopqrs tuvwxyzfifffffffff.;;':!?-\$ 1234567890

Speaking of earlier types, Goudy says:
The old fellows stole all of our best ideas.

the Encyclopaedia Britannica for a selection of articles from its 14th edition. It has also been used for captions for movies, owing to its strong but even color. As a display letter it probably compares favorably with many others we could do without.

GOUDYTYPE [Design No. 30]

Tust letter is one of those drawn as a result of my connection with the American Type Founders Company. I was pleased with it as the time of its making, for I felt in presented a liveliness of handling not hitherto expressed in oppe. It really did that very thing, but that it inself was not enough to make it a good type. At this time I was beginning to find my-self; but as yet nother my soudies nor my conclusions had given me the sureness and authoritative grasp of type problems I hope I command oday; and I fear I allowed maxeurs of mere technique to influence me talk for excellence of feestion.

The foundry made a four-page specimen of Goudysype, showing it in thirteen sizes, and calling it "an original design." One feature of the face was the introduction of roman "swash" capitals among the usual capital forms, and printers frequently inter-

ABCDEFGHIJKL MNOPQRSTUVW XYZabcdefghijklm nopqrstuvwxyz\$& .:;.-!?'1234567890 polated these freakish letters into the middle of words ser in capitals, where they certainly did not belong, Their occasional use might be desirable as initial letters of words in lines where a touch of quaintness is required, and that is where I intended they should he used.

In the summer of 1942, while in Los Angeles, I was shown some proofs of the face by a printer there, and I had really to study them a bit before I could say what type it was: so completely had it escaped my memory.

ADVERTISERS' ROMAN [Design No. 31]

Reasuss of these lines will have to accept my word for it that drawings for this trye were made, for nothing remains to substantiate my statement except the memorandown in The Sorry of The Village Type issued in 1933, at a time when the drawings were still intact. Why nothing was done to produce the design I cannot now remember. Probably I wished to make some revisions and just didn't get around to the world. Maybe it's just as well that the drawings good of 1930, for I don't think they were any ro-

AN UNNAMED DESIGN

WHITE IN Forest Hills Cardens I designed this type face, and in an attempt better to judge its effect I had zinc erchings made of the drawings, and a number of proofs pulled from them. From the proofs I cut individual letters which I pasted up in words to give the effect of type. Evidently the effect was not as good as I had hoped it would be and the drawings were laid aside. I recall that on the occasion of a visit to my home by Frank Berry, afterwards Vice-President of the A.T.F., I showed them to him. He seemed to think they offered a basis for a type, but was not very enthusiastic over them. Every now and then I would come across these proofs and I would try to figure out just what was wrong with the design, but decided finally that fundamentally it just wasn't good.

I had thought that the drawings burned in 1939, but discovered otherwise when in December, 1943, I sent my typographic library and certain materials used in my typographic work to the Library of Congress in Washington. While packing items for shipment, the original drawings for No. 314 turned up,

and are here reproduced.

(see collower REPRODUCTION)

KENNERLEY ITALIC [Design No. 32]

I CANNOT imagine just why I put off for seven years the making of an italic to accompany Kennerley Old Style. The sales of Kennerley were good and certainly an italic was called for. Probably I was timid about attempting another italic. Maybe I feared that I had "shot my bolt" when I made Goudy Old Style Italic. However, I began the drawings, again looking to the Fell tralic for inspiration as I had to the Fell roman for Kennerley Old Style, and just as I had done for the roman I soon discarded my exemplar and took my own path, producing an italic that immediately took its place among "the best sellers." Of it Stanley Morison said: "the pretty italic is obviously not without affinity to the famous prototype of Aldus (1501)." It is still used, and only recently appropriated without permission and distributed under a different though reminiscent name. The Monotype Company owns the rights of reproduction for the United States-the design itself is still my property.

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CLOISTER INITIALS [Design No. 32A]

"WAD" PARKER of the American Type Founders Company one day called my attention to the large initial "A" which I had used in my book The Alphabet, just published by Mitchell Kennerley, and asked me if I would complete for the A.T.F. the remaining letters of the alphabet in the same spirit and character. This I did, and I produced what he was pleased to say "were the best G-d-d initials ever made," Maybe he was a little strong both as to sentiment and appreciation, but Cloister initials have had a long and useful life and are still extensively used and copied. I include them in this account of my types not because they are "types" in the usual sense, but because the foundry actually engraved matrices from my drawings and cast the initials as type in a type mould.

In the Record of Goudy Types Closser initials are inaccuracly numbered "9.3." They are properly placed here, but too late to be given the proper consecutive number without renumbering all of the designs following them. In The Story of The Willage Type Closser initials were mentioned as designed in 1916, which is incorrect, since The Alphabet was not sublished until 1918.

[SEE COLLOTYPE REPRODUCTION]

HADRIANO TITLE

Is July, 2010, white Bertha and I were in Paris, we visited the Louve. One day white strolling through a room devoxed to inscribed marbles and monuments of the first centuries An, we came across a table: about four and a half by eight feet in size, inscribed with a number of lines of capital Ruters in several sizes. I caught the word "Hadriano," and asking Bertha to watch for a guard, I tore a leaf our of my nonethook and made a rubbing of three Ruters of the complex of the complex of the complex of the complex perison.

One evening in 1918 while going through some papers I came across this rubbing and the thought came to me that I might add the other twenty-three letters of the alphabet and from them make a new type conceived in the same spirit as the original instribution.

By eleven o'clock that Sunday night I had traced

ABCDEFGHIJKLMN OPQRSTUVWXYZ., 1234567890&

FWG SAYS: THE OLD FELLOWS STOLE ALL.

the three letters (correcting only the broken edge) and added what I conceived to be letters that measurement when hearmoniously. I made absolutely no change the textual weight or form of the three properties of the control weight of the three control weight the drawings for the alphaber to Wiebking in Chicago who cut matrices for the 24-point size and cast some fronts for me.

I did not order a large number of fonts cast, as I did not imagine printers would accept such an innovation; but to my surprise I had to re-order frequently to keep up with an unexpected demand for the type. In 1927, after I had begun cutting matrices and casting types at my own "Village Letter Foundry." I made patterns and cut matrices for sizes

rwelve to thirty-six point.

The University of California Press has used Hadriano in the printing of its diplomas for several pears, seeting in it some 4000 names of graduates each year. And only secently Bruce Rogers has used the face to print "The Atlantic Charter," with a heading in Forum—using both faces much bette than I could have done myself. The Monotype Company owns the eproduction rights.

GOUDY OPEN [Design No. 34]

THE idea for this type was suggested by the caption of a French engraving used as a frontispiece to Alfred Pollard's Pine Books, I say "the idea" hecause the actual form of my letters followed those of the engraving only in spirit and not in facsimile. As I worked I developed a quality in the forms of the letters which differed from anything I hitherto had produced. The letter forms had something of a "modern" look; but in an attempt to give a quality of interest and legibility which the "modern" types of Bodoni lacked. I bravely increased (unlike Bodoni and his school) the weight of the hairlines, bracketed the serifs slightly, and carried my curves more generously toward the stems. In this way I gave strength to the letters constructively and avoided the appearance in print of a "mere jumble of heavy lines fretted here and there with greyness," a quality in Bodoni's types which requires constant readjustment of eye focus and constitutes the essential fault of his letter.

ABCDEFGHIJKLM NOPQRSTUVWXY Z&.,';:!?-fifffiffi abcdefghijklmnopqrs tuvwxyz1234567890

GOUDY MODERN

WHEN I had before me the first proofs of my Goudy Open, I put a proof of one of the lateger point sizes on my drawing board and filled in the "white line" solidly in tak. I decided that with a minimum of trouble I could thus procure another type which would complement the Open already made, and, as I liked the effect of the solid letter, I ordered the cutting, of this second type also, calling it Goudy Modern.

Goudy Modern had its first showing in the quarterly magazine Ars Typographica, Vol. 1, No. 2, which the late Hal Marchhanks and I starred in the Spring of 1918. The magazine was spoken of highly by every one for whom it was not specifically intended. I figured that the material we wanted to reseen, "although familiar or most collectors and

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Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas. ishliophiles, would interest the printer distinctioned to research, as it would furnish out and-dried bits of typographic lore and information not otherwise, easily available to thim. To the Editor's surprise (and chagrin) printers, for whom the publication was planned, caref for it no e a dama, and litheralians, book collectors, advertising typographers and other printing laymen, most of whom already had the contents of the magazine in some form or other in court of the magazine in some form or other in careful for it, even as a specimen of beautiful printing, —which it was. In this magazine Gouldy Modern had its first showing and description, and the first showing and description, and the first showing and descriptions.

This face was sold to the English Monotype Company for England and its Colonies. Calon's, after seeing it in Ars Typog-aphica, arranged with the English Monotype Company to issue the face, and the Company aged to cut a duplicate set of putches, one set for Caslon's use. Their cutting was good but a little too precise, and the face thereby lost that intangible quality of freedom, that indescribable something which the designer would give to the face.

were he cutting his own punches.

The name "Modern" is perhaps unfortunate, since the face really is not a true "modern" letter, although based on one. It presents here and there some "old-style" rendencies.

COLLIER OLD STYLE [Design No. 36]

Ist run Epring of 1919 I was invited by Allan Collier of Procrot & Collier, advertising agency, to address a printer's organization in Cincinnati. At the lunde-non given me, he asked what it might cost for his concern to have its own exclusive type. We talked over the number of sizes that he needed and other details of fits use, including its probable cost. A few days later, on my return home, I received his letter authoriting me to make a design for their use. The agency had its own printing plant.

On my first visit to London in 1909 I had purchased at the South Kensington Museum several sheets of photographs of old types. Among them was one of a type page primed at Basle by Palma singtrin in 1534. One word of this page contained a lower-case "if" which exhibited a peculiar serif on the ascender—due, I imagine, to damage—but the changed shape gave me an idea for the serifs which lused in the other letters with ascenders in the design I use making for Mr. Collier.

When I had finished my drawings, and before submitting them to Collier, I sent them to Wiebbing and had the 6-point size cut. When a proof of this was ready Collier came to New York on one of his frequent trips and I then showed the proof to him. He was very much pleased and unged me to get the other sizes cut as rapidly as possible. Louis Braverman had by this time joined the agency as printer, the Press occupying a new building just erected by the company—one of the finese triping-office buildthe company—one of the finese triping-office buildings I ever saw. It presented much of the feeling, of the Plantin Press at Antwerp and I think Collier had that erelebrated press in mind while building. At one time Braverman prepared, for insertion in a special number of The American Printer, a page showing the "Collier Old Style," which seemed to me to give a quality akin to that given by William Morris' Golden type without, however, imitating that famous letter.

Collier's untimely death was a loss to good advertising, good typography, and to mankind. His sterling honesty and sincerity made it a pleasure to work for him, and I greatly deplore the loss of a genuine friend. The world, to me, seems vastly poorer without him.

All of the drawings except one sheet showing the letters "LRJUGS lqurigsch" were burned in 1939. I recut the ampersand I had made for the Collier font, and used it in my article on "Ands and Ampersands" printed in the Typophile Diggings from Many Ampersandhogs, for which book I drew and engraved over sixty "short ands."

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GOUDY MODERN ITALIC

Alteriouse Gouldy Open preceded Gouldy Modern incurting, Gouldy Modern Intalic Anwings were made before cutting the Open Italic. It was a difficult letter to design, yet Scanley Morsion in The Fleuron says "the Italic, though possibly more originals" in design than the roman, is consistently conservative in spirit." The face is identical with the Open Italic except that is present a solid face insent of a white line in the state of the Italic Control of the Control punches. The American Monotype Company cut punches. The American Monotype Company cut punches. The American Monotype Company with the production rights; the design itself is my property.

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z,& abcdefghijklmnopqrstuvwxyz fifffffffl 1234567890.,';:!?-Speakingofearliertypes, Goudy says: The old fellows stole all of our best ideas.

*By way of reply to Mr. Morison, I may say that the roman was definitely based on an existing exemplar, but the italic had no prototype for suggestion—it is original in its

GOUDY OPEN ITALIC [Design No. 38]

Tims italic, intended of course to accompany Gondy Open, is suitable also for use with Gondy Modern. It found its first use in an article in Nar Typographica in connection with Gondy Modern. It was an entire-ip new and original design that would go satisfact orily with many other types irrespective of the roman it primarily was made to accompany. The Monotype Company owns the reproduction rights; the design itself is my property.

ABCDEFGHIJKLMN OPQRSTUVWXYYZ& abcdefghijklmnopfq rrstuvwxyz.,';:!?f fiffifflf\\$1234567890 Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas.

GOUDY ANTIQUE [Design No. 39]

Tists design, begun in 1910, was first shown in drawings which were exhibited on the occasion of the A.I.G.A. printing show at the National Arts Club; I think this was in 1921. No patterns or matrices were cut until 1926, when I used some letters from it of form the word "Typogasphics" for the title-page of my type speciarion No. 4, which presented the types I was prepared to furnish printers.

This cutting represents my earliest attempts at matrix cutting at my newly-established foundry, in 1933, when Melbert Carry was preparing The Story of the Willage Type, this face was used in the 132 point size (which, with the 142 and 162 point size (which was princed therein, In an introduction to this list, I wore: "In 1925, when I first began to think strong which I began my experiments in making patterns. . I tried out various materials and method when the prince of the patterns of the prince of the patterns. The tried out various materials and method when the patterns of the prince of the patterns. The prince of the patterns of the patterns of the materix teeff is engayed."

the matrix itself is engraved.

My intention was to design a letter which would displace the monotonous "Antique Old Seyle" or "Bookman" facts. Of the same color or weight as these, the individual letters of my Antique show a

greater variety in their forms.
On Thanksgiving Day, 1933, Bruce Rogers was at our home. He asked me what letter I might have

that he could use on the title-page of his little Champ Rosé, which Peter Beilenson was printing for him: for the two title words, in the type he had planned to use, made too short a line in one size, and too long a line in the next size. We discussed my Antique (the name I had already given this face) but the same difficulty proved true of it in the existing sizes. He apparently dropped the matter; but 'while he was still chatting at the table, I went out to the shop, got out my Antique patterns, set the engraving machine and cut matrices for the letters required, in the exact size to give the length of line he wished-making the equivalent of about a 33-point face, which we could cast on a 36-point body. While I was engraving the matrices, my son Frederic had been heating up the caster, and the whole job, from discussion to cast type, was completed that afternoon. Some secuire !

Opposite the half-title on the three copies of Champ Rosé B.R. later gave me, appear these words: "We hereby give thanks to Frederic W. Goudy who on Thanksgiving Day cut the matrices and case the principal type for the title of this book. B. R., P. B." —to which his name and Petre's are inscribed

I SEE COLLOTYPE REPRODUCTION 1

NABISCO [Design No. 40]

In Chicago, in 1901 or 1902, I had hand-lettered the words "National Biscuit Company" for that concern. The commission came through their advertising executive. James Fraser, who did not tell me that twenty-five or more designers also had been given the same commission at the same time. A few days after I had delivered my drawing to Fraser, I received a telephone message from him requesting my presence at his office. On arriving there I was shown some forty other drawings of the same words I had drawn, and was then told that mine had won the competition. If I had known it was a competitive affair I might not have accepted the order at all, although all the drawings were to be paid for. One nice thing occurred when I presented my reasonable bill: Fraser surprised me by tearing it up in my presence, and asked me to make out another for double the amount.

Practically twenty years later, the New York advertising representatives of the company asked me to make a type for the National Biscuit Company, using letters of the character of those draws so long those letters were the sort that would make a good type to use for their announcements, booklets and advertisement; or that, since! I had already made a type for the American Type Founders Company along the sort material Type Tomother Company and the sort of the sort of the sort of the type. king. The Company named it "Nabisco" and used it frequently for booklets and small advertisements. Of late years I have not seen it so often, but I imaging it still is in occasional use.

In 1912 one day while seared at my desk on Madison Avenue, a man came in with a package under his arm. He said he was a lithdographer, and had an order to reproduce a drawing which by constant use over a period of years was in pretry bad shape for satisfacroy reproduction; he wondered if I could make a good copy of it for him. On opening the package I was smazed to find it was the original drawing I had made in Chicago in 1901 for the National Biscuit Commany!

ABCDEFGHIJKLMNOP QRSTUVWXYZabcdef ghijklmnopqrstuvwxyz \$&?!'-.:;,1234567890

LINING GOTHIC [Design No. 41]

The drawings for this type were made with the thought of adding more interest to a design of this kind than is usually shown in the printers "lifning gothic"—or as we would probably say today, "sans-setif"—by varying some widths of characters and adding the merest suggestion of setifs to take adding the merest suggestion of setifs to take any the hard and precise ending of the stems usually fround in such rules.

I sent the drawings to Wiebking, who for some reason did not cut the marties as quickly as I thought he should, and so I recalled the drawings. Later I made patterns, incending to engrave the marties myself; but due to the press of other work and probably loss of interest for that particular form of letter I did not get at them. I am egotistic enough to think that some of the commercial success of foreign saturserif types like Kabel and Ferum, which my design already with the curring of the design.

aneata with the Cutting of the design.

One page of my Elements of Lettering, published in 1922, shows the letter as drawn; it is shown also in my revised and enlarged Alphabet issued by the University of California Press in 1942, and is here reproduced from that showing.

SEE COLLOTYPE REPRODUCTION 1

GARAMONT and ITALIC [Designs No. 42 and No. 43]

In the fall of 1920, Mr. Dove, president of the Lanston Monotype Machine Company of Philadelphia, asked me If I would join that organization as rheir are advisor. After talking the matter over with Bertha, I decided to accept his suggestion although I had been "on my own" since 1900.

On one of my more or less regular visits to the factory to attend meetings to alseuss new work, I suggested to Mr. Dove that there seemed to be a movement on the part of foundries to revive some of the old book types and "why should not the Monotype present its produces first instead of following the others?" He asked for something more concrete and I said I would bring some sketches for a pro-

posed new letter on my next visit.

posed new letter on my next visit.

I have the four-volume edition of Claudin's monI have the four-volume edition of Person on xV or XVI Sche's in which the introduction is set in a large letter (about 24-point according to modern measuremens) which was attributed to Claude Garamond (15-20). I made drawings from this type and submitted them to Mr. Dowe. I want here to set down authoritatively that most of the Evorable criticism regarding my version of the type is misleading, its final form as drawn by me was not the result of inspiration or of genits on my part, but was merely the result of an attemptior persyndace sa neally as possible the form and spirit of the "Corporation of the proposition of the

they came not by intention, but rather through the punch-cutter's handling, to his lack of tools of precision and his crude materials; for he worked "by

eye" and not by rule.

I did find it rupossible to climinate, in my own rendition of the lexter, that subtle something we call "personality," that something made up of terms so when the control of the lext of t

ABCDEFGHIJKLMNOP QRSTUVWXYZ&ƌ ABCDEFGHIJKLMNOPQRSTUVWXYZ&ÆGÄfffffffffæGÉS; abcdefghijklmnopqrstuvWxyz.,"::!?-[(\$1234567890 Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas.

Drawings like mine which were made free-hand, were not the sort usually worked from at the Monotype Company, so there was a constant fight to see that the workmen did not "correct" what seemed to them to be bad drawing on my part. If I intentionally pave a letter an inclination of one degree, they straightened it up. My serifs, which had a definite shape, were changed to meet their own ideas, since they "had always made them that way." Finally I went to Mr. Dove and complained that there was little point in my spending maybe hours to get a desired effect, only to have it nullified by a mere arrisan's notion of what was right or wrong in my drawings, Mr. Dove thereupon gave orders that my drawings were to be followed precisely. One of the superintendents was heard to say that "if anyone bought that type, he must be a d-d fool." This same man, however, when hundreds of sets of mat-

ABCDEFGHIJKLMNO
PORSTUVWXYZ&ƌ
abcdefgbijklmnopqrstuvwxyz
æfifffiffffl.;::!?-\$123,467,890
Speaking of earlier types,
Goudy says: The old fellows

stole all of our best ideas.

rices of my face had been sold, later admitted to me that he was wrong.*

As all that I say herein regarding Garamont roman applies equally to the italic, I do not make a separate story about that face. For the Italic I did make a few changes from the original types, where there seemed to me to be obvious slips in founding; changes in inclination, etc., tather than in design.

I suggested the name "Graramont" instead of "Graramond" as that name would show at one that it was a Monotype face, not to be confused with the faces of other concerns also following the same source. The name was found by me in Motice sur les Types Ebrungers dus Specimen de I Imprinteric Royal about the type "attributal à Garamont." "Garamont (Lattin Garamontial) was used in hoofes where he was named as the publisher." I have frequently the was ramed as the publisher. The publisher word!

*A statement by the Monotype Company in The Ben Pranklin Monthly for June, 1923, says that: "Within five weeks after mailing Monotype—the first commercial showing of this face—685 fonts had been sold."

GOUDY NEWSTYLE

A LITLE book came into my hands in 1920 which had been written by Rober Bulges, Poer Laurest of England, on a suggested revision of our ordinary rooman alphabet, a revision which be chought would make it more easy for a foreigner to grasp the differences in words spelled differently have with the same pronunciation. Our English language abounds in such words; for example *right*, the opposite of left; rike, a ceremony; write, to form letters or words as with a pen or penell; and weight, a wordman.

I was at that time preparing a series of essays on on, and it occurred to me to add a chapter on "A new literary phonetic alphabet." I decided that to carry out Bridges' plan would prove more or less a makeshift, since he attempted to employ materials already in existence, but which were not always in complete anamony with the type alphabet into which he intro-

Bridges had laid down a premise that "it is usually held that any form of phonetic writing muss be so dissimilar from the usual literary script as to be sold dissimilar from the usual literary script as to be litigable without special study of its special symbols ... on the other hand by choosing new symbols from among the wartous forms of the old alphabets, it is possible to construct a phonetic script which can be possible to construct a phonetic script which can be suffered as equationally with the ordinary English scripts."

As a designer of types 1 am not primarily concerned with the questions of phonetics; but with the question of legibility I am greatly concerned—that is, I am especially concerned with the production of a letter form that exactly and unequivocally expresses what letter it is, and I am only incidentally concerned with its sound or the sounds it represents. My intention, therefore, was to attempt to carry out something of Bridges idea in a more practical form to make pronunciation generally more easy, but not as the express of easy readability.

I soon found that any plan which would go far enough to be of real value would also be too radical for ready acceptance by readers; I herefore decided to attempt something more simple, but still something that would have value and which would not requite too much special study to grasp.

The written (printed) word constitutes the continuity of language and of learning and provides for its permanence. A literary phonetic alphabet does

ABCDEFGHIJKLMN OPQRSTUVWXYZ& abcdefghijklmnopqrst uvwxyzfffffft.,';:!?-1234567890

Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas. not necessarily imply or require phonetic spelling. In English is sometimes happens that two worsh have the same pronunciation as well as the same spelling; in these "homonyma" we have the same letters but entirely different meanings; thus, "league," a treaty, from ligate, to blind; "league" from letters, a measure of distance; here a phonetic alphabet would serve no purpose.

Then there is a different class of words which are pronounced the same but spelled differently, these "homophones" spelled phonetically would break the visible connection between them and the words from which they are descented, thus bite, high; left would be gained by a phonetic alphaber. But for those words spelled alike but pronounced differently, a new alphabet would fix instantly the different pronunciation, and for those words with identical combinations of letters but which vary in pronunciation, a phonetic alphabet would fix included you calculated the same of the sam

(choi)ce, etc.

The alphaber consists of twenty-six letters represented by two forms, capitals and minuscules (posterios), and to more consistent of the con

It occurred to me that it would be very worth while to design an alphabet that could be read by anyone, but which at the same time would make pronunciation more easy. It could be done in part by adding a few extra letters to indicate the hard or soft sounds of g, the long or short sounds of a, e, i, etc. Take, for example, the words 'anger' and 'danger'; what is there to differentiate the two pronunciations of g? But if we print.

anger danger

the different pronunciations are clearly indicated.* I thereupon drew an alphabet to which I added twenty-odd alternate forms, and had Wiebking cur the type for me in 18-point, but I never got around to making any general use of the added quaint characters. The face itself I named "Goudy Newstyle." Its first important showing was in a book for the Grolfer Club. The Grabborns have used it successful. ly in a number of books, notably the monumental Leaves of Grass, Washington's Farewell Address. and the handsome folio A Brief History of Tananese Color Prints. As I had cut it in only one size, it did not sell largely. When some of the marrices were accidentally damaged. I decided to make new parterns, and I personally recut the face in 1925 (without the special characters) in the 12-, 14-, and 18point sizes. In the Typophile volume Barnacles from Many Bottoms I used the 14-point size for "Retrospectus," an open letter to Bruce Rogers, in which I said: "This letter is set in one of my rynes which I think you like. I have made new patterns and cut matrices especially for this tribute; the face, in a

*These additional characters were to be of forms already familiar to readers, but made to harmonize in weight and line with the types into which they would be introduced. sense, by its use here, is dedicated to you in honor of your outstanding achievements in typography."

In 1942 I sold the design to the Monotype Company, who will bring it out after the war is won.
"If (as Morris once said) I were not so damned old," I would again attempt a new "literary phonetic" alphabet.

[SEE COLLOTYPE REPRODUCTION]

GOUDY ITALIC

Arras coming into repossession of the drawings made for Iousi H. Ore of the Bartlett-Ort Pers, I, decided that an italic would be necessary if and when the Ort type even was cut, and drawings were made. Unfortunately no patterns were made and of the fact mothing remains except the note regarding it in The Story of the Willage Type chronology: "Exists as drawings. To a company No. 3.3".

ITALIAN OLD STYLE and ITALIC [Designs No. 46 and No. 47]

Os oos of my regular trips to the Monotype Company in Philadelphia, the then president, Mr. Dowe, told me that the Company had a tentative order for two complete monotype equipments, provided they could supply martices for Cloister Old Style as a part of the type equipment. My reply was, in substance, that the Cloister face was owned by the American Trype Founders Company, who had evedpose it by expensive advertising until it was in great demand, or the contract of the cont

Although Mr. Dove said he felt that all foundrie' types were largely obtained by copying or adapting the types of other concerns here, or from foreign sources, and that therefore the Monotrye would concern the control of the control of the control of the Clotter on their makine, he asked me it longest an alternative type that would make the sale. I said that Clotter was based on, or practically copied from, the type designed in Vernice by Nicolas Jenson about 1470; so why not go back to the types of that time and, using one of them as a basis, make a face of the same general character as Jenson's, which which would not be in any some a copy or an timiza-

tion of it?

Mr. Dove admitted that he was not posted on early types and wanted something more concrete. I told him that on my next trip to Philadelphia I would bring with me enlarged drawings of Jenson's

letter, and also some drawings of the types of fensear's contemporates: I would also make some needs of a letter such as I had in mind which would serve the same purpose as Coloser, but act the same time give the Monotype a standing as an originator rather than as an initiator of any other concern's productions. Learnied out my promise as to Jenson, etc., and also made careful drawings of the suggested new face, and was pleased to have Mr. Dove tell me to go shead with my idea.

Italian Old Style, which I called my new letter, is not an adaptation or copy of any of the early Italian faces, though of course it shows study of them. The individual letters are quite full and round and with their close fitting give an impression of luxurious-

ness combined with legibility, simplicity and dignity.

Bruce Rogers, who was engaged to make the dis-

ABCDEFGHIJKLM NOPQRSTUVWXY Z&.,';:!?-fifffiffffd&&Q abcdefghijklmnopqrs tuvwxyz\$1234567890

Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas. tinguished specimen showing of the roman and istalic, said of it that it "reminds me strongly and admirably of Radolt's fine roman." Mr. Rogers used as copy for the specimen showing a conversal manufacture of the specimen showing a conversal material special spe

It is interesting to note that while copies of the booklet could be obtained without charge from the

ABCCDEEFGHIJKLLM NOPQQRSTGUVUWX YZ&.;;!?-fiffiffiffitst abcdefghijklmnopqrs tuvwxyz\$1234567890

Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas.

*It was not, however, based on Ratdolt's letter.

Monotype Company, copies of it were also being sold by certain book dealers, located only a few blocks away, as examples of Rogersiana!

I was pleased when B.R. chook Italian Old Style to set the descriptive matter in the title-page horder of his fine Groller Club cellition of Tory's Champ Fleury. The text was set in Roggest Centaur type, and my recollection is that at the time of its publication (1927) he had only the 14-point size available—but this was too large to get in all of the matter included in the Tory title page, and he found my type would go in the space and harmonize with his text type.

KENNERLEY BOLD and KENNERLEY BOLD ITALIC (Designs No. 48 and No. 40)

Or these types there isn't much to record. It has long been the fashion among founders to take a book fees and add weight enought to it to make a hold face to give emphasis to words or lines in connection with the normal weight. There would be no difficulty in doing this, if the weight could be added in direct proportion to the height and weight for each letter; but to be used together in the same line with normal representations of the state of the normal must be preserved, leaving only the widit to carry the weight. Thus the Leaving only the widit to carry the weight. Thus the carried the control of the regular face. A bold type should be desired on of the regular face. A bold type should be desired to any other type, if proportion is to be preserved.

ABCDEFGHIJKLMNOPQ RSTUVWXYZ&fifffifffi abcdefghijklmnopqrstuvw xyzctst.,';:!?-(\$1234567890

Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas. Kennetey Bold and Italic were drawn for use with Kennetey Old Style in words or lines requiring special emphasis, or by themselves when color in the mass is required. As the individual characters are not unduly expanded, in spite of the added weight, they make a solid readable page, or display limes not ooo black when used with more delicate faces. Kennetley Bold and Bold Italic have virility without crudity, and are adapted to simple, compace composition with a quality of Bold readability. The New York Telephone Company uses it frequently in its newspaper advertising.

I think I kept the Kennetley character in my bold rendition as well as could be done, but I fear it never had the vogue Monotype hoped for it.

ABCDEFGHIJKLMN OPQRSTUVWXYZ& abcdefghijklmnopqrstu vwxyz.,';:!?-\$1234567890

Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas.

GOUDY HEAVY FACE and ITALIC [Designs No. 50 and No. 51]

Arma Mr. Dove's death, Harvey Bers became president of the Lanston Monotype Machine Company. While he had been Mr. Dove's assistant I had come in close concer with him and we frequently fluther Monotype production. He was quite obsessed with the idea that a very heavy black eype would be a good seller and he brought up the question of such a design quite offern. As such a lever has little appeal to me I was obtained to me I w

Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas. order for cutting it. He would, I know, have liked a letter blacker even than the one I made, although I nedeavored to show him that to make stems, etc., much heavier than I had, would leave practically no white at all in the "counters"—the open areas inside such letters as a, b, d, e, A, B, D, O, etc.

Of the Heavy Face I said: "it is an original face designed to meet a growing demand for emphatic types for display. . . It has greater weight or color than can be obtained with most of the bold faces, but without freaky or flamboyant features." All I say here regarding the roman apolles equally to the

italic I made to accompany it.

ABCCDEFGHIJKL
MMNOPPQRSTU
VUWXYZ&.,';:!?abcdefgghijklmno
pqrstuvwxyzfifffi
flfl\$1234567890

Speaking of earlier types, Goudy says: The old fellows stole all of our best ideas. MARLBOROUGH [Design No. 52]

Tim letter was made on the assumption that it was to be used for a specific book, but when the matters were finished! I found that the printer who was doing the printing, and who also was to publish the book, had gone ahead with the composition using a nexisting type without switing for the one! was making for it. This left me with a type on my hands which I did not essentially switch the work of the control of the control

Whelking had cut it for me in 16-point. My drawings were made on a nine-fineh basts and I did not realize at that time that some features of such large letters, when reduced to type six, would more or less disappear, last why I made nine-inch draw-was that a lateady had decided to use this dimension in preparing my own patterns for the matrix engraving I was planning soon to take up. Later I did use this sixe for my matter patterns, until I found that a 79-yi fuch size would give me just as good results and

I cast up some fonts of Marlborough but did not push the sales, as I planned some revisions in those

ABCDEFGHIJKLMNOP QRSTUVWXYZ&.,';:!?abcdefghijklmnopqrstuvwx yzææfifffilflæ\$1234567890 features which did not satisfy me; one feature especially, the serifs, came our entirely too weak in the type. I had made moss of my intended revisions on the drawings, but never got around to making new patterns before the 1935 fire; consequently nothing remains to show what changes I contemplated, although they are quite clear in my own mind.

In 1942 I sold the design (as shown by proofs of it), to the Monotype Company, with the under-standing that I would either make or suggest the intended changes when the Company would be able to start work on it—work until mony prevented by war conditions. The type was given the name "Matlborough" after the name of the town where it was designed. I do not think the town itself was ever aware of the "Monor" hald it.

SEE COLLOTYPE REPRODUCTION 1

VENEZIA ITALIC

In the spring of 1925, the late George W. Iones. England's well-known printer, and typographic counsellor to the English Linotype Company, wrote me asking the cost of an italic to accompany his "Venezia" face; and after some correspondence I received an order to go ahead with the drawings. I was in England later in the year, and rook over with me the drawings I had made. They evidently pleased lones because he sent me a draft for the reasonable bill I rendered; but he did not commission me to engrave matrices for the face, although he had asked the cost of that work also. I later discovered that the English Linotype Company had produced the Italic, I am under the impression that Mr. Iones transferred both the roman and iralic Venezia to the Linotype Company. The type shown is a reproduction from a proof Jones sent to me.

Stanley Morison (in error) says of it that "this italic is based upon an early French renaissance fount, that cut by Claude Gardmond circa 1535." If it has any resemblance whatever to Garamond's letter, it is purely coincidental, as I insist I made it on accompany the roman without reference to any other letter except the roman it was to complement.

[SEE COLLDTYPE REPRODUCTION]

THE TIMES WHEN ADVERTISERS INSISTED UPON A HEAVY BLACKFACE OR Gothic in displaying advertisements are past. The educational forces that are at work in printing have wrought so well that there is widespread appreciation in evidence of the beauty and value of the refined and \$1234507890 neat light faces

DE VINNE ROMAN (Design No. 4)

©IT WAS THE TERRACE OF God's house That she was standing on.— By God built over the sheer depth In which Space is begun; So high, that looking downward

> VILLAGE [Design No. 8]

DISTRUST More Histo Bold Displa

GLOBE GOTHIC BOLD [Design No. 14]

ABCDEFGHIJKLMN OPQRSTUVWXYZA

SEE THE QUICK BROWN FOX JUMP

> NORMAN CAPITALS [Design No. 18]

FREDICSHAMNGT pack my box with five dzn lqur jgs 1234567 890 Qu& ææct fl fli YQULVKJPZBWX, -

> SHERMAN [Design No. 21]

Homep Homep Ho poem pope mop mmmmmm 000000 eeeeeeeeeee ppppp

> GOUDY ROMAN [Design No. 23]

American Museum of Safety favors Standard Warning Signal

KLAXON [Design No. 24]

One of the that all attempt lasting lesson for graft pers bright see these song notes stone shone those nests co the seventh regiment rollin SHE SEES HOMES SHE COMMON SENSE HAS

BOOKLET OLD STYLE [Design No. 28] "A WARNING SIGNAL must not only waves on the drum of the ear, but it mind behind the ear and cause volitional signal should carry its alarm notice over the least one block, to even a deaf or slow-moving the wind and other noise of the street.

KLAXON [Design No. 24]

CORRECTION: THE LETTERING SHOWN ON THE FACING PAGE WAS DRAWN BY MR. COUDT MERELY TO ACCOMPANY THE KLAXON TYPE, WHICH IS REPRODUCED ABOVE.

more by turning the leaves of the book of experience in their chosen trade than they would gain in the formal institutions established for that end. This is particularly true of the art of printing, as the elements of good expression and the thoughts of the best intellects are forced upon the minds of those who work at the composing-case. 1.2 3.4 5 f 7 8 a.

ABCDEFGHIJKLMNOPQURSTVWXYZ& abcdefghijklmnopqrstuvwxyzstctfifflflfffff,";"!

> GOUDY ANTIQUE [Design No. 39]

PCK MY BX WITH FV DZN JUGS LQR quick brown fog day U 12 & 1 m j v z s fi x BARDOE peath g

AN UNNAMED DESIGN [Design No. 31A]

lasting lesson for graft pers bright see these song notes stone shone those nests co the seventh regiment rollin SHE SEES HOMES SHE COMMON SENSE HAS

> BOOKLET OLD STYLE [Design No. 28]

more by turning the leaves of the book of experience in their chosen trade than they would paint in the formal institutions established for that end. This is particularly true of the art of printing, as the elements of good expression and the thoughts of the best instellers forced upon the mindsoft those who work at the composing case. 1 2 3 4 5 5 7 8 9 1.

ABCDEFGHIJKLMNOPQURSTVWXYZ& abcdefghijklmnopqrstuvwxyzstctfifflfffffi.;;;

> GOUDY ANTIQUE [Design No. 39]









CLOISTER INITIALS [Design No. 12A]

PACK MY **BOX WITH**

LINING GOTHIC Design No. 417

PHILOBIBLON A RICARDO pars capituli. De commendatione ientia habitat.

AM veritas vocis per it cum so absconsa et thesaurus invisus : ve se disciplinali sensui manifestare dum aucitur, amplius vero et tadt

> GOUDY NEWSTYLE [Design No. 44]

Nicolas Jenson, celebrated for the Roman type, was according to legend, sent to Mainz by Charles VII of France, who thought that his Tours mint-master should acquain thinself with a sufficient amount of knowledge of the new printing art, to use it to advantage upon his return. (1458)

De Præparatione Evangelica of Eusebius is generally considered Jenson's first book.

ABCDEFGHIJKLMNOP QRSTUVWXYZÆŒ

abcdefghijklmnopqrs tuvwxyz ææ

1234567890 £,::;"(-)!?&

VENEZIA ITALIC [Design No. 53]

89050457555

b89050457555a

